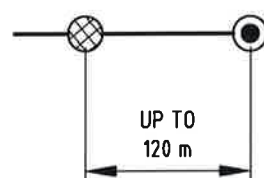
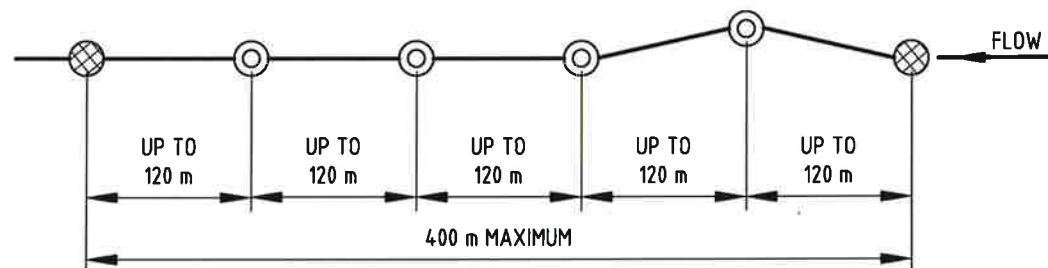


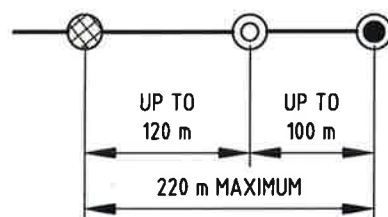
**SINGLE MS BETWEEN CONSECUTIVE MH'S**



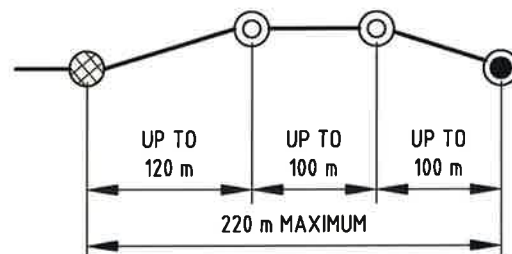
**NO MS BETWEEN 'LAST' MH AND TMS**



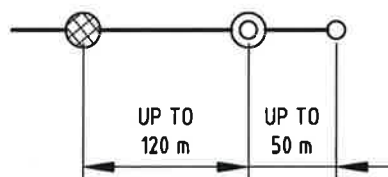
**MULTIPLE MS'S BETWEEN CONSECUTIVE MH'S**



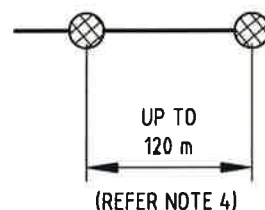
**SINGLE MS BETWEEN 'LAST' MH AND TMS**



**MULTIPLE MS'S BETWEEN 'LAST' MH AND TMS**



**MS BETWEEN 'LAST' MH AND IO**



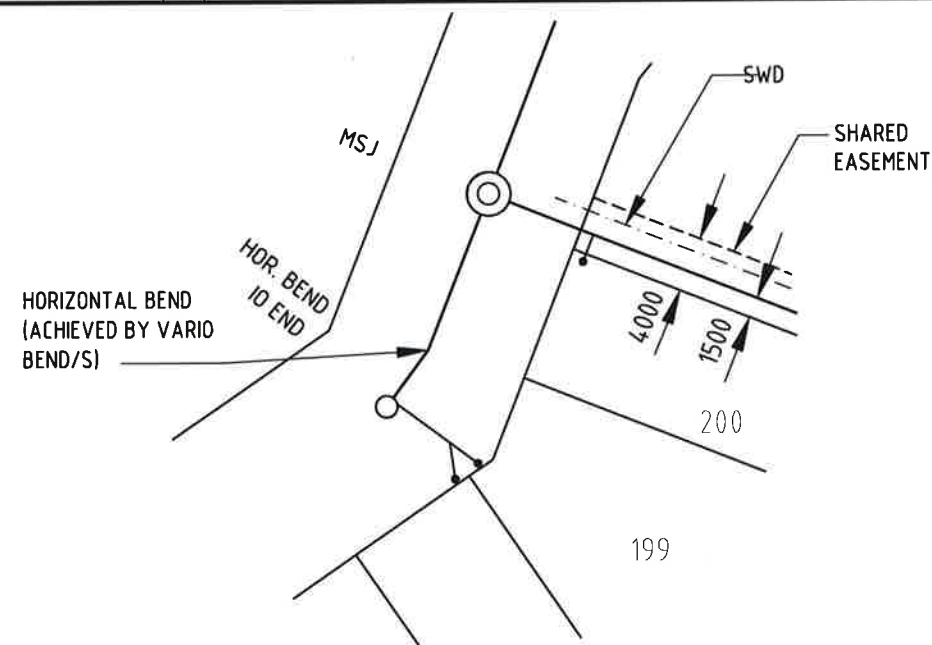
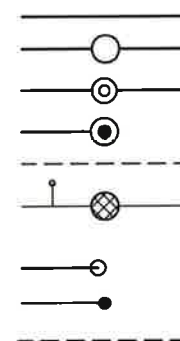
**CONSECUTIVE MHS**

**APPROVED OPTIONS FOR SPACING OF STRUCTURES**

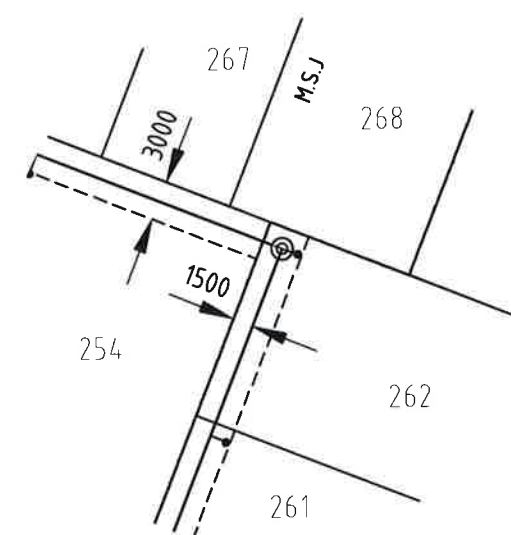
HORIZONTAL BEND (ACHIEVED BY VARIO BEND/S)

**LEGEND**

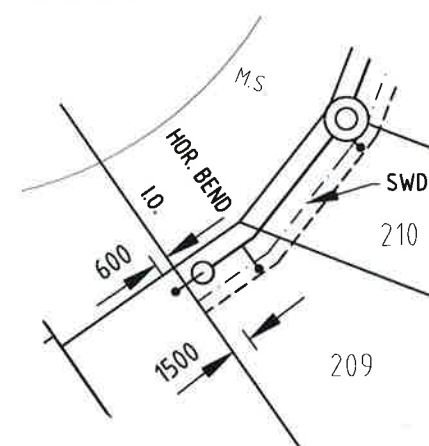
PROPOSED SEWER  
PROPOSED MAINTENANCE HOLE  
MAINTENANCE SHAFT  
MAINTENANCE SHAFT TERMINAL  
FUTURE SEWER  
EXISTING SEWER, CONNECTION AND MAINTENANCE HOLE  
INSPECTION OPENING  
INSPECTION POINT  
EASEMENT



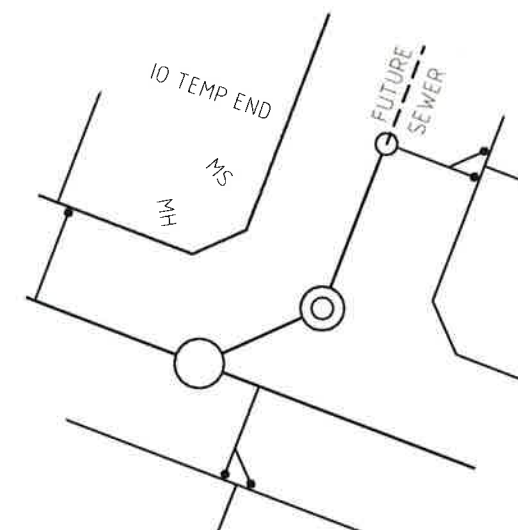
**SHARED EASEMENT**



**SEWER ONLY EASEMENT**



**IO WITH CONNECTION AHEAD**



**TEMPORARY IO END**

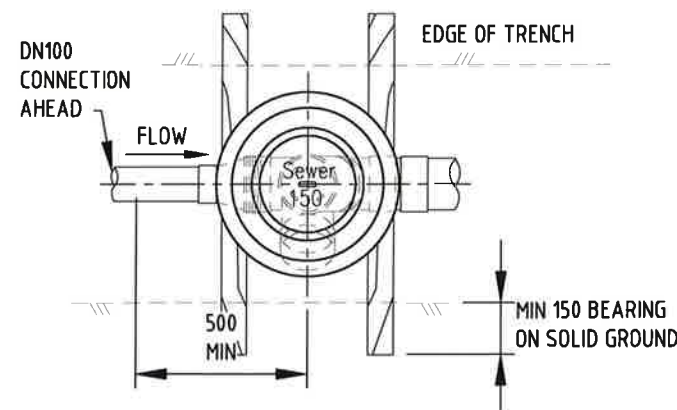
**NOTES:**

1. REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
2. GENERALLY SEWER MAIN LOCATED CENTRALLY WITHIN ROAD RESERVE & 1.5 m FROM BOUNDARY WITHIN EASEMENT. REFER SA WATER SUPPLEMENTARY DOCUMENTATION TO WSA02-2014 FOR MORE DETAIL.
3. APPROVED OPTIONS FOR POSITIONING AND SPACING OF STRUCTURES AS DEPICTED.
4. IN SPECIAL CIRCUMSTANCES (EG. A STRAIGHT RUN WITH STEEP GRADIENT) SA WATER MAY PERMIT A MH SPACING OF MAXIMUM 150 METRES.
5. STANDARD EASEMENT WIDTHS AS SHOWN.
6. ALL DIMENSIONS IN MILLIMETRES UNLESS NOTED OTHERWISE.

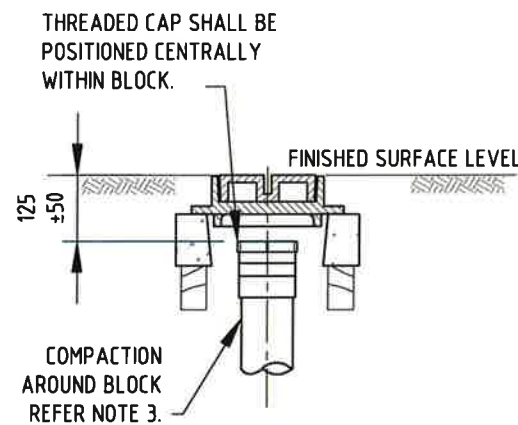
REVISION PANEL					DESIGN PANEL			SA WATER STANDARD DRAWINGS			A3	1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	DESIGNED:	AUTHORISED:	SEWER CONSTRUCTION MANUAL			SHT SIZE	REVISION
						RJP	T.GALEK	LOCATION OF MAINTENANCE STRUCTURES				
						MS		IN ROADWAY & EASEMENT				
						TG		(TYPICAL)				
1	31/03/16	MS	2016 STANDARDS REVIEW	TG								

SA Water  
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SOUTH AUSTRALIAN  
WATER CORPORATION  
and shall not be copied or modified  
in part or in whole without authorization.

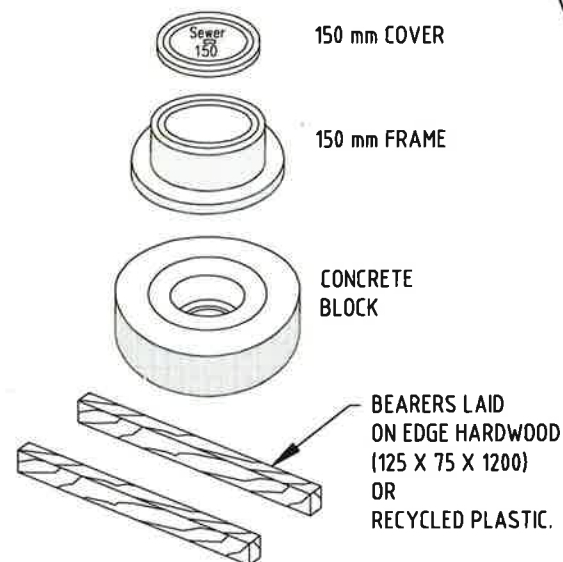
TOTAL SHEETS:  
SUPERSEDES: L1, L2  
DRAWING NUMBER  
**4005-20005-01**  
PREFIX NUMBER SHEET



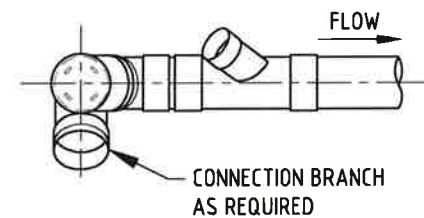
PLAN



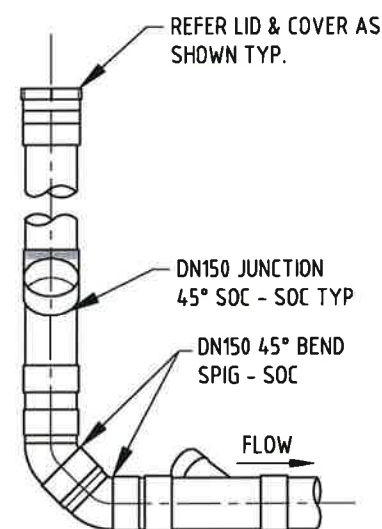
ELEVATION



COVER & FRAME

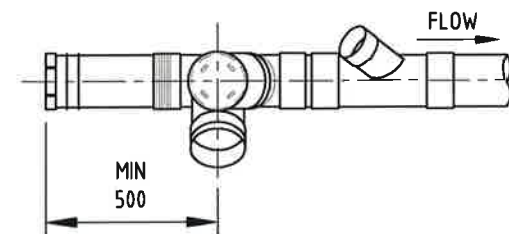


PLAN

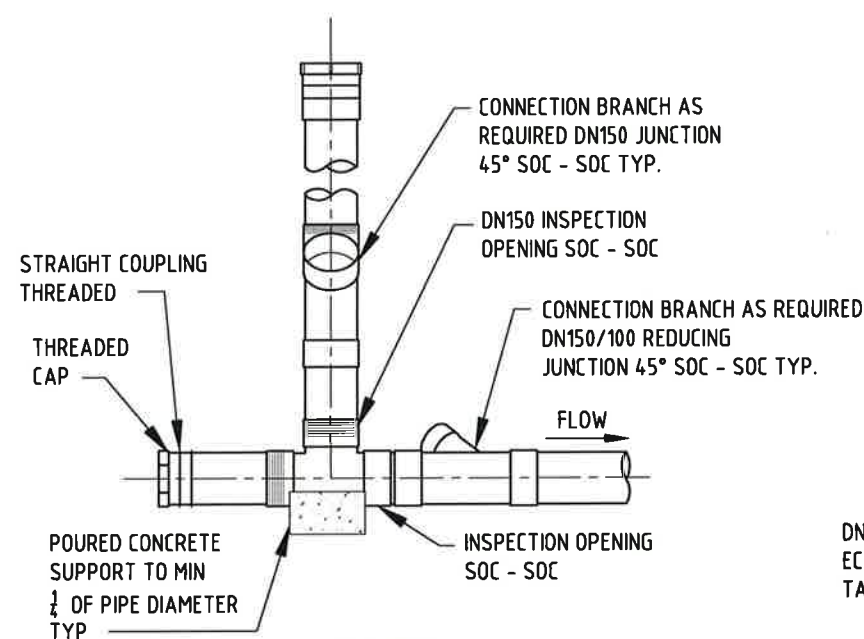


ELEVATION

PERMANENT END

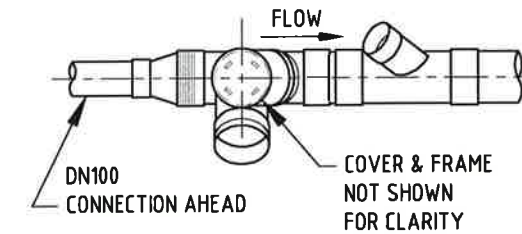


PLAN

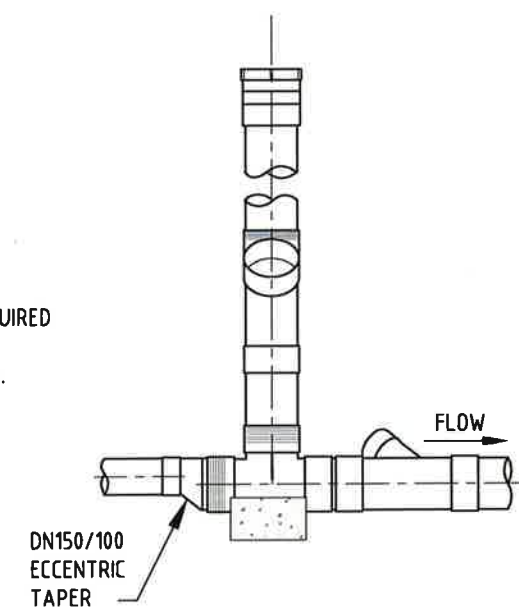


ELEVATION

TEMPORARY END



PLAN




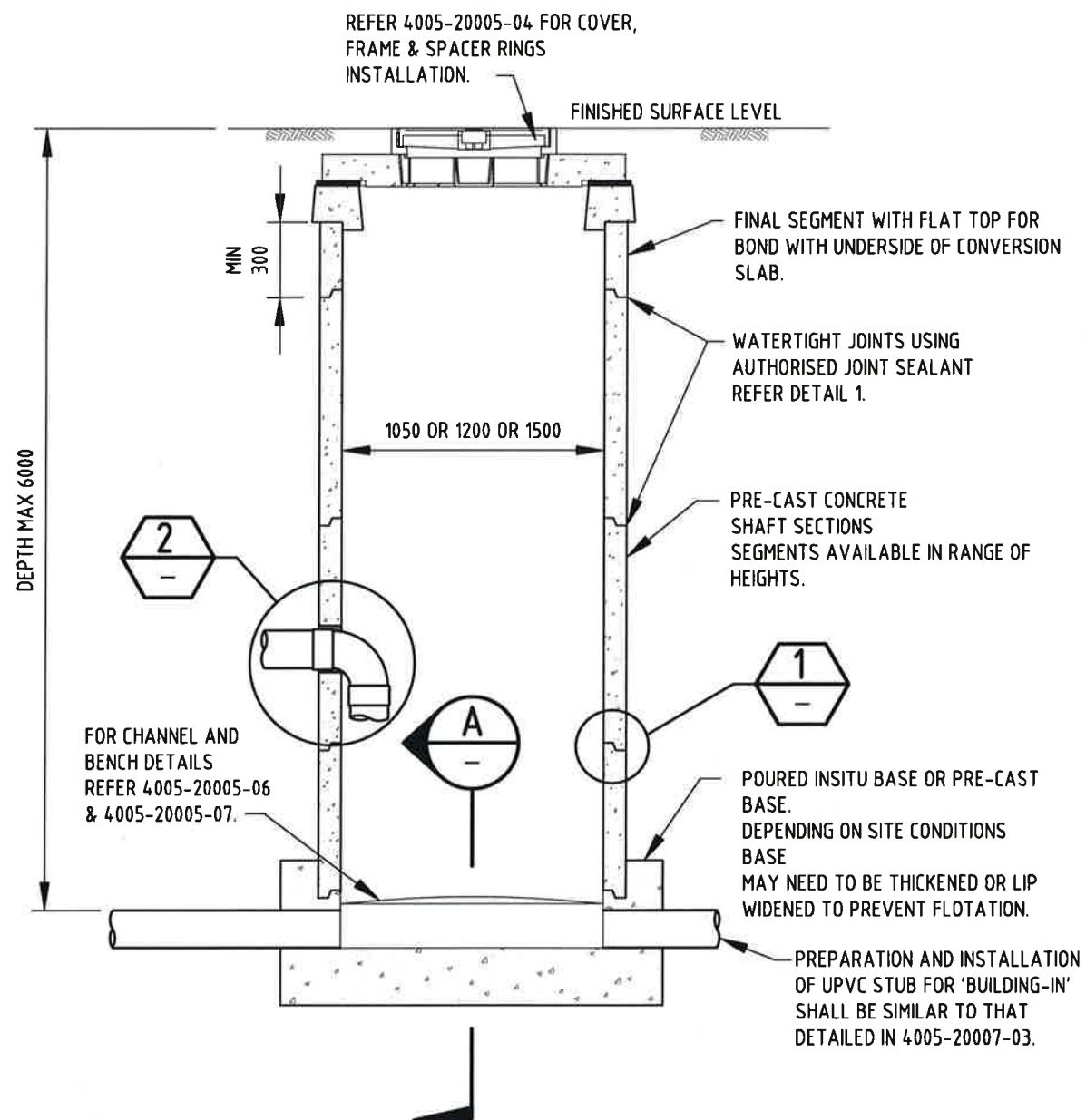
ELEVATION

CONNECTION OFF 10 - AHEAD

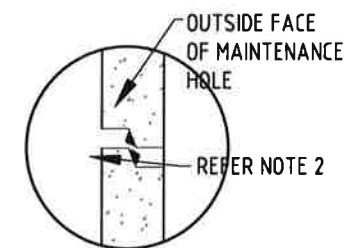
**NOTES:**

1. REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
2. REFER 4005-20006-03 FOR TYPICAL SEWER CONNECTION DETAILS.
3. DURING COMPACTION OF THE CONCRETE BLOCK THE COVER & FRAME SHALL BE REMOVED. THE CONTRACTOR SHALL ENSURE THE BLOCK DOES NOT MOVE TO IMPEDE ACCESS TO THE THREADED CAP.
4. ALL DIMENSIONS IN MILLIMETRES.

REVISION PANEL					DESIGN PANEL		 This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.	SA WATER STANDARD DRAWINGS SEWER CONSTRUCTION MANUAL		A3 SHT SIZE	1 REVISION
REV	DATE	DRN	DETAILS	APR	CURRENT REV	AUTHORISED:		TOTAL SHEETS:		SUPERSEDES: 94-0167-03 (L3)	
						RJP		DRAWING NUMBER		4005-20005-02	
						25/09/15		PREFIX		NUMBER	
						MS		SHEET		SHEET	
1	31/03/16	MS	2016 STANDARDS REVIEW	TG		21/03/16					

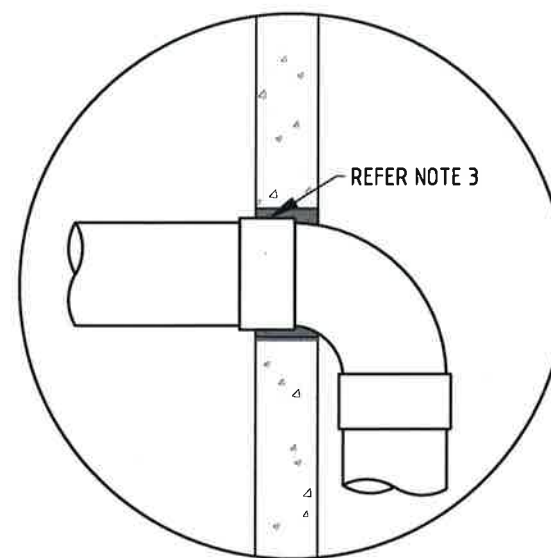


ELEVATION



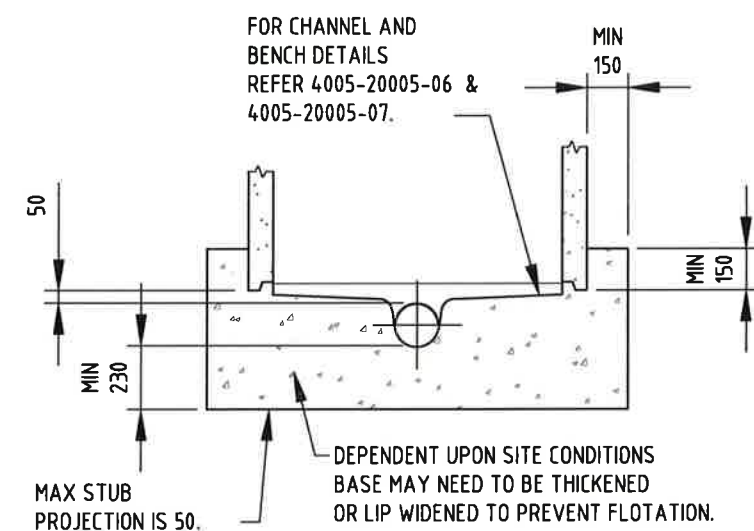
DETAIL 1

TYPICAL JOINT SEALANT



DETAIL 2


TYPICAL WALL REPAIR



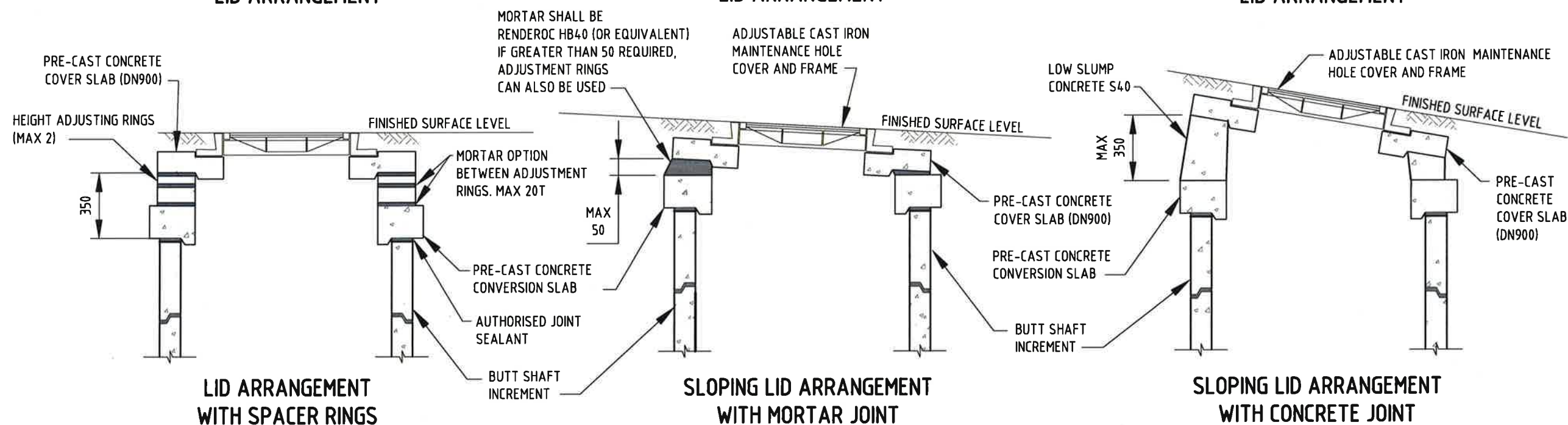
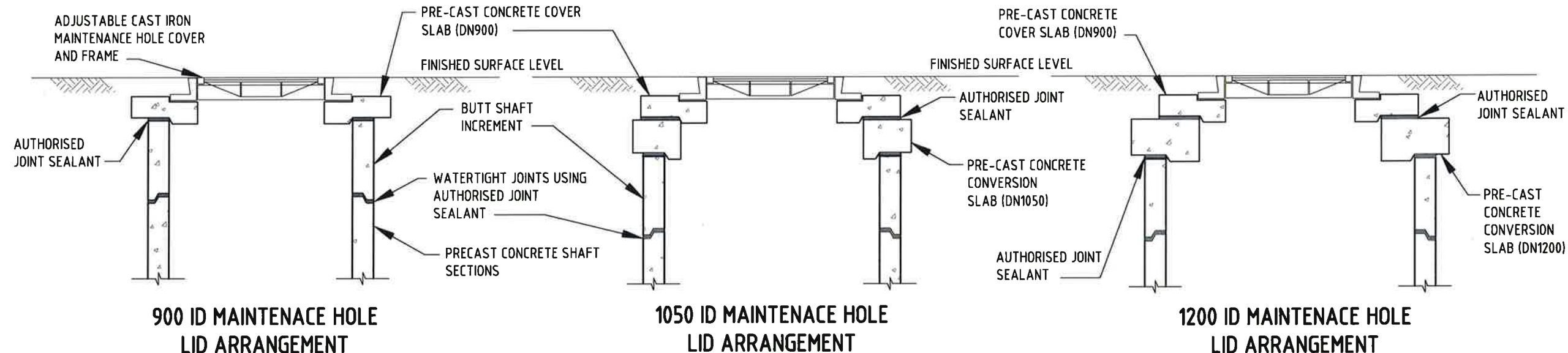
SECTION A

# NOTES:

- REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
- APPLICATION OF PRECAST SECTIONS JOINT SEALANT:
  - INSPECT COMPONENTS TO ENSURE THERE IS NO DAMAGE TO JOINING SURFACES.
  - ATTACH SEALANT STRIP TO EACH SLOPING FACE.
  - TOP INCREMENT LOWERED INTO PLACE.
  - SEALING COMPOUND IS SQUEEZED INTO JOINT.
- WALL REPAIR OF CORED HOLE
  - CORE HOLE IN WALL.
  - CLEAN EDGES OF CUT HOLE AROUND INTERNAL/ EXTERNAL WALLS MIN 50 AROUND HOLE.
  - INSERT PIPE & FILL GAP WITH EPIREZ 633, FERROPRE OR APPROVED EQUIVALENT.
  - FOR THICK IN SITU WALLS, MORTAR IS PERMITTED FOR EXTERNAL PORTION (50%).
  - FOLLOWING MANUFACTURERS DRYING TIME REAPPLY FILLER TO INTERNAL WALL TO SEAL ANY POTENTIAL GAPS.
- CONCRETE POURED IN SITU SHALL BE GRADE N40 IN ACCORDANCE WITH AS 1379.
- ALL DIMENSIONS IN MILLIMETRES.

REVISION PANEL					DESIGN PANEL		 SA WATER STANDARD DRAWINGS SEWER CONSTRUCTION MANUAL TYPICAL PRECAST MAINTENANCE HOLE ASSEMBLY DETAILS	A3	1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	AUTHORISED:		SHT SIZE	REVISION
1	31/03/16	MS	2016 STANDARDS REVIEW	TG					





FINISHED SURFACE LEVEL TOLERANCES		
SITUATION	TOLERANCES	
IN ROAD RESERVE INCLUDING SEALED PAVEMENTS, ROAD VERGES DRIVEWAYS, FOOTPATHS, PEDESTRIANS THOROUGHFARES.	+10 mm HIGH	- 5 mm LOW
SEALED AND TRAFFICABLE AREAS WITHIN PRIVATE PROPERTIES. (PEDESTRIAN AND/OR VEHICULAR TRAFFIC)	+15 mm HIGH	- 5 mm LOW
IN PRIVATE PROPERTY INCLUDING GARDEN AREAS, UNSEALED AREAS, NON-TRAFFICABLE AREAS OR AREAS OF OCCASIONAL TRAFFIC (PEDESTRIAN AND/OR VEHICLE TRAFFIC)	+20 mm HIGH	- 5 mm LOW

REVISION PANEL				
REV	DATE	DRN	DETAILS	APR
1	31/03/16	MS	2016 STANDARDS REVIEW	TG

DESIGN PANEL	
DESIGNED: 03/08/15	AUTHORISED: 31/03/16
RJP	T.GALEK
DRAWN: 25/09/15	SIGNATURE:
MS	
REVIEWED: 21/03/16	
TG	

SA Water  
Government of South Australia

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SA WATER STANDARD DRAWINGS		A3	1
SEWER CONSTRUCTION MANUAL		SHT SIZE	REVISION
MAINTENANCE HOLE LID ADJUSTMENT		TOTAL SHEETS:	
TYPICAL DETAILS		SUPERSEDES: L5, L6, L15	
		DRAWING NUMBER	
		4005-20005-04	
		PREFIX	NUMBER SHEET

#### NOTES:

- REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
- REFER 4005-20005-03, NOTE 2 FOR INSTRUCTIONS REGARDING COMPONENTS.
- APPROVED METHODS OF ACHIEVING THE REQUIRED FINISHED LEVEL (FSL) ARE PRESENTED ON THIS DRAWING.

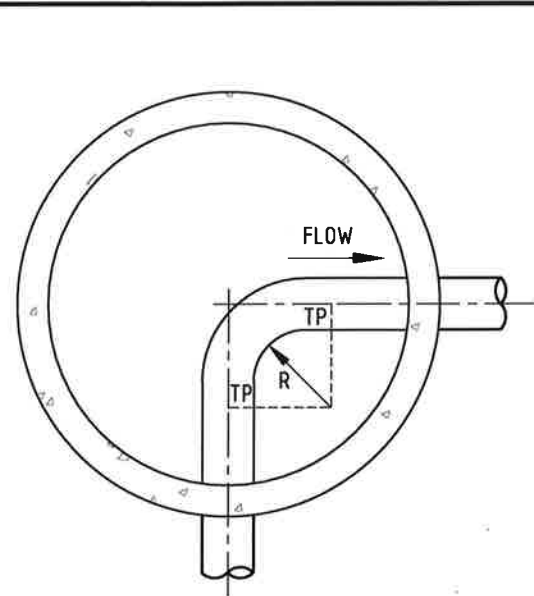




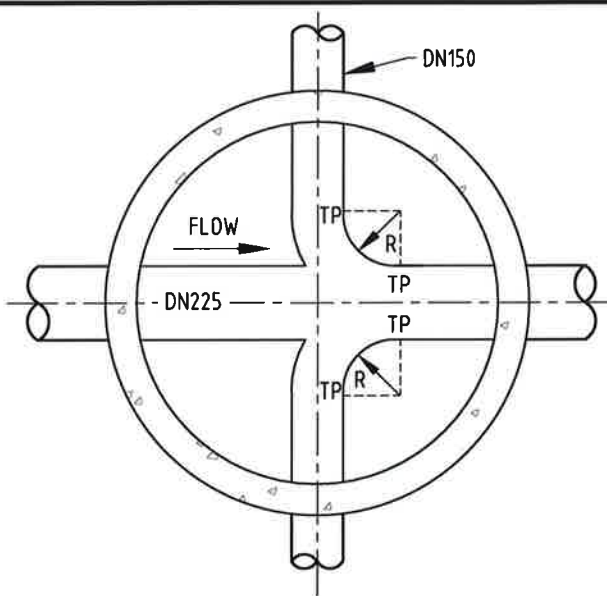
1. REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
2. RADIUS OF CURVATURE TO THE INSIDE WALL OF THE CHANNEL SHALL BE EQUAL TO THE PIPE DIAMETER FOR THAT PARTICULAR BEND/ BRANCH.
3. 'JUMP-UPS' AND ADDITIONAL FALL AROUND BENDS ARE APPLICABLE UP TO DN225 SEWERS ONLY.
4. FOR SEWERS DN300 & DN375 THE JUNCTION WITH BRANCH SEWERS SHALL BE DESIGNED TOP TO TOP.
5. BENCH FALL FROM WALL TO CHANNEL = 25 - 30 mm.
6. ALL DIMENSIONS IN MILLIMETRES.

REVISION PANEL					DESIGN PANEL		<div><p>SA Water</p><p>Government of South Australia</p></div> <div><p>This drawing is the property of the</p><p> SOUTH AUSTRALIAN WATER CORPORATION</p><p>and shall not be copied or modified in part or in whole without authorization.</p></div>	<div>SA WATER STANDARD DRAWINGS</div> <div>SEWER CONSTRUCTION MANUAL</div> <div>MAINTENANCE HOLE</div> <div>BENCH &amp; CHANNEL</div> <div>TYPICAL DETAIL</div>		<div>A3</div> <div>SHT SIZE</div>	<div>1</div> <div>REVISION</div>
REV	DATE	DRN	DETAILS	APR	CURRENT REV	DESIGNED: 03/08/15		AUTHORISED: 31/03/16	TOTAL SHEETS:		
						RJP		T.GALEK	SUPERSEDES: 94-0167-09 (L9)		
						DRAWN: 25/09/15		SIGNATURE:	DRAWING NUMBER		
						MS			4005-20005-06		
1	03/08/15	MS	2016 STANDARDS REVIEW	TG		REVIEWED: 21/03/16	TG	PREFIX	NUMBER	SHEET	

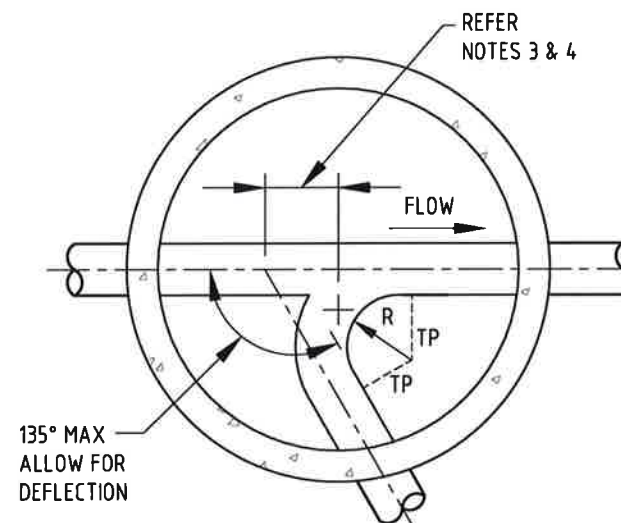




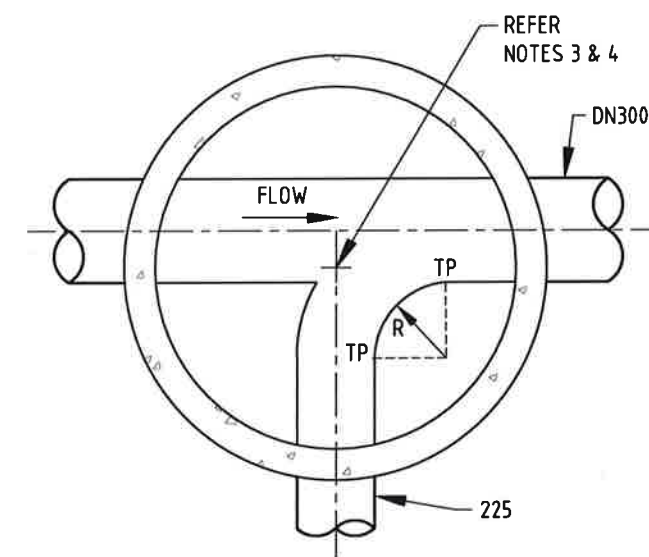
90° BEND



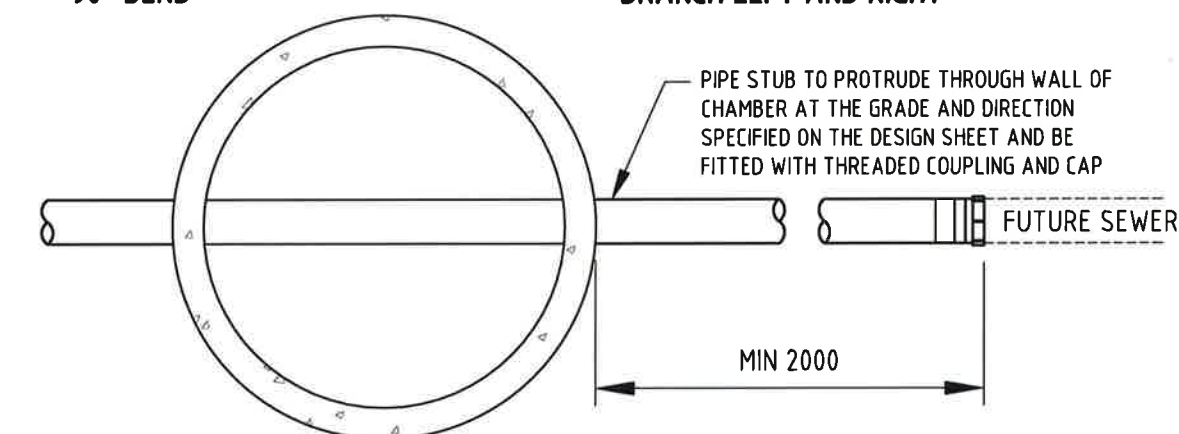
BRANCH LEFT AND RIGHT



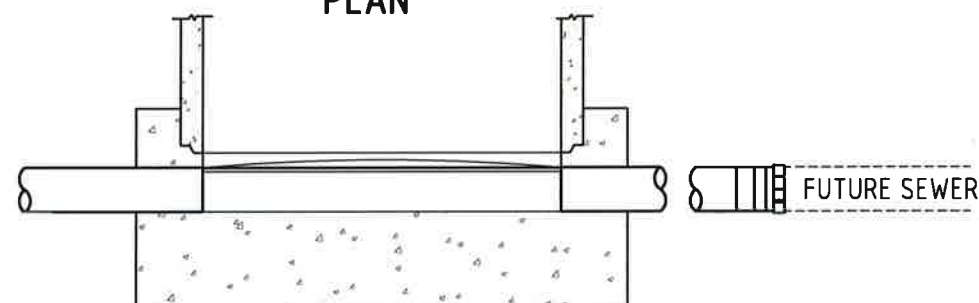
OBTUSE BRANCH



BRANCH INTO LARGER MAIN  
(MH IS OFFSET REFER NOTE 3)

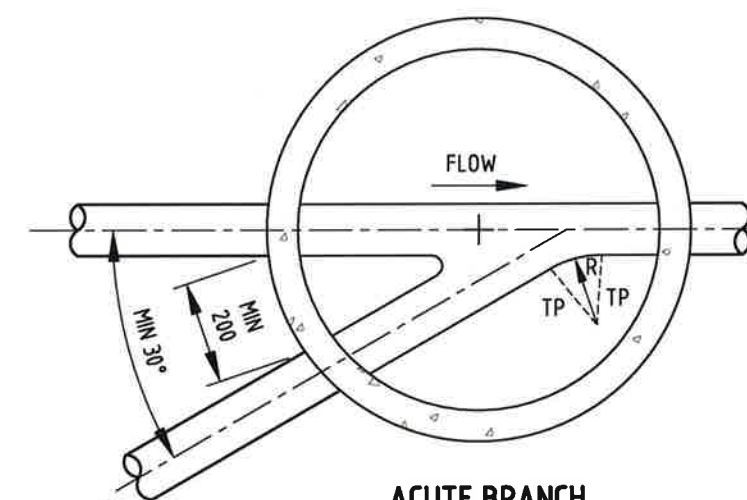


PLAN



ELEVATION

MAINTENANCE HOLE WITH TEMPORARY END





ACUTE BRANCH

**NOTES:**

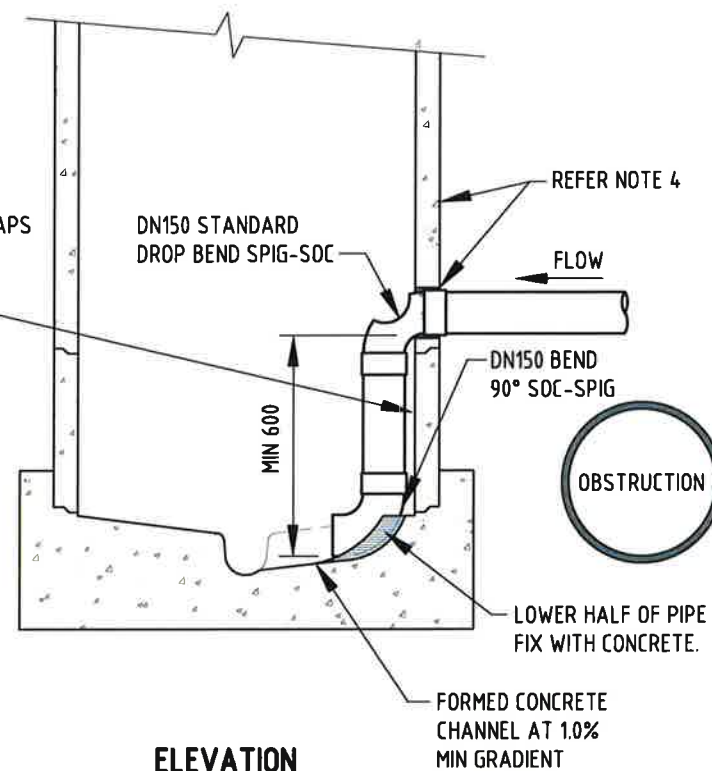
1. REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
2. RADIUS OF CURVATURE (R) TO THE INSIDE WALL OF THE BEND SHALL BE EQUAL TO THE PIPE DIAMETER FOR THAT PARTICULAR BEND/ BRANCH.
3. MAINTENANCE HOLE MAY BE OFFSET FROM THE INTERSECTION POINT TO ENSURE MAXIMUM LENGTH OF OPEN CHANNEL OR FOR THE TEMPORARY END OPTION MAINTAIN THE MINIMUM 200 LENGTH OF THE SHAFT SECTION.
4. ALL TANGENT POINTS OF BENDS AND BRANCHES SHALL BE CONTAINED WITHIN MAINTENANCE HOLE.
5. ALL DIMENSIONS IN MILLIMETRES.

**LEGEND:**

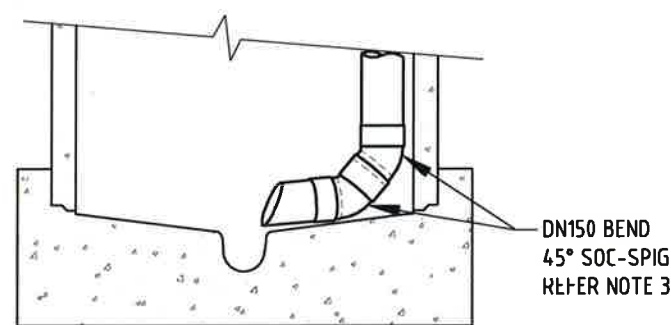
- R RADIUS - REFER NOTE 2
- TP TANGENT POINT
- + CENTRE OF ACCESS CHAMBER
- INTERSECTION POINT

REVISION PANEL					DESIGN PANEL		<div> Government of South Australia</div> <div>This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.</div>	<div>SA WATER STANDARD DRAWINGS</div> <div>SEWER CONSTRUCTION MANUAL</div> <div>MAINTENANCE HOLE</div> <div>CHANNEL CONFIGURATIONS</div> <div>AND TEMPORARY END</div>		<div>A3</div> <div>SHT SIZE</div>	<div>1</div> <div>REVISION</div>
REV	DATE	DRN	DETAILS	APR	CURRENT REV	TOTAL SHEETS:					
						SUPERSEDES: 94-0167-10 (L10)					
						DRAWING NUMBER					
						4005-20005-07					
1	31/03/16	MS	2016 STANDARDS REVIEW	TG			PREFIX	NUMBER	SHEET		
						DESIGNED: 03/08/15	AUTHORISED: 31/03/16				
						RJP	T.GALEK				
						DRAWN: 25/09/15	SIGNATURE:				
						MS					
						REVIEWED: 21/03/16	TG				

IF JUMP UP LARGER THAN 900,  
FIX PIPE TO WALL WITH  
GRADE 316 STAINLESS STEEL STRAPS  
AND STAINLESS STEEL ANCHORS  
AT TOP AND BOTTOM AND  
AT MAX OF 750 INTERVALS.

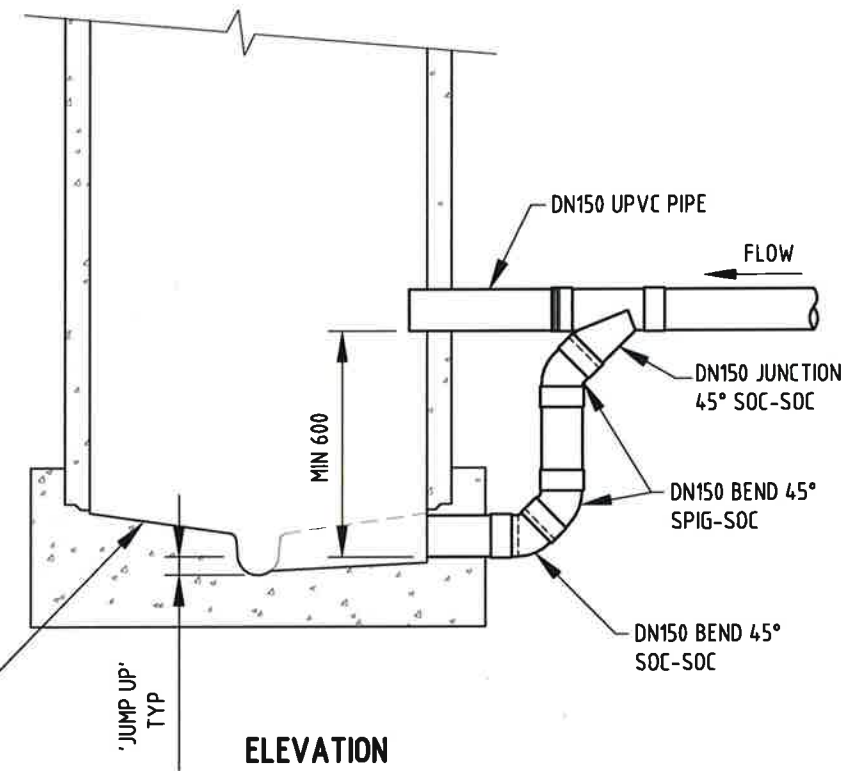


**ELEVATION**  
**NEW MAINTENANCE HOLE**  
**INTERNAL JUMP UP OPTION**  
**(PREFERRED)**



**ELEVATION**  
**EXISTING MAINTENANCE HOLE**  
**INTERNAL JUMP UP OPTION**


FOR CHANNEL AND  
BENCH DETAIL  
INCLUDING 'JUMP UP'  
REFER 4005-20005-06



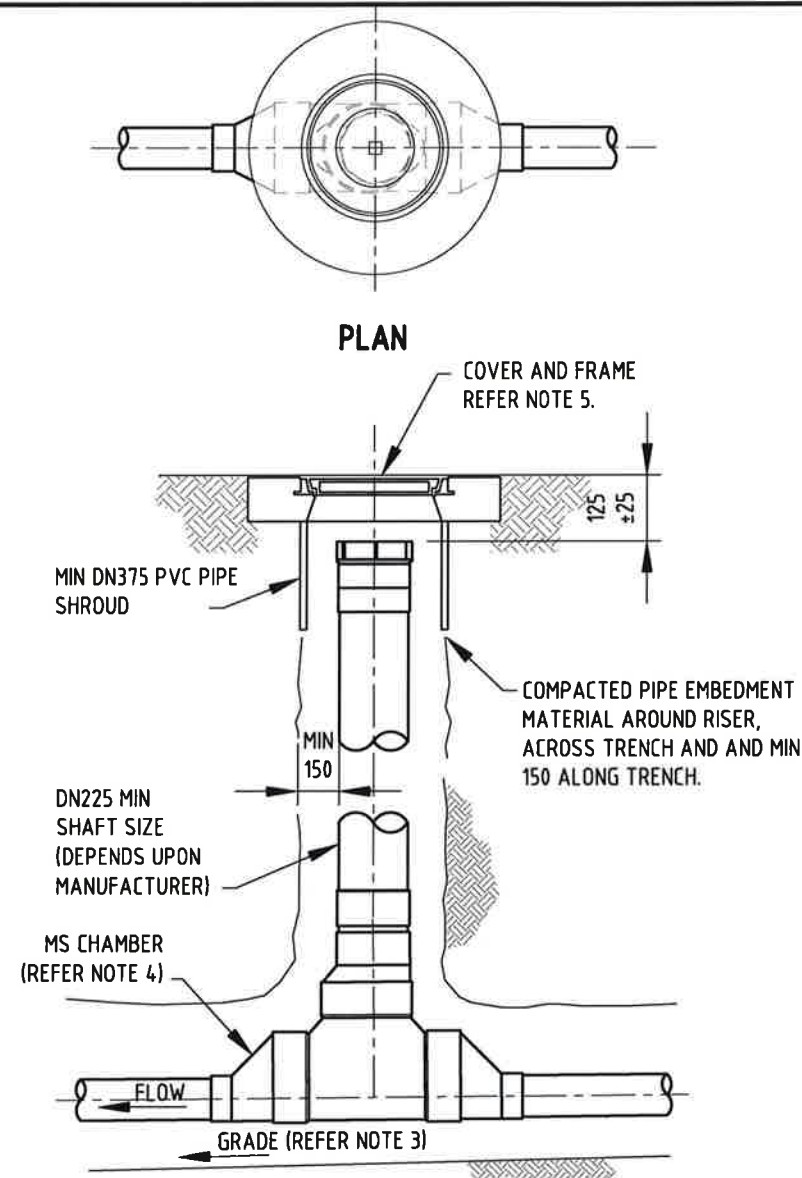
**ELEVATION**  
**NEW MAINTENANCE HOLE**  
**EXTERNAL JUMP UP OPTION**

**NOTES:**

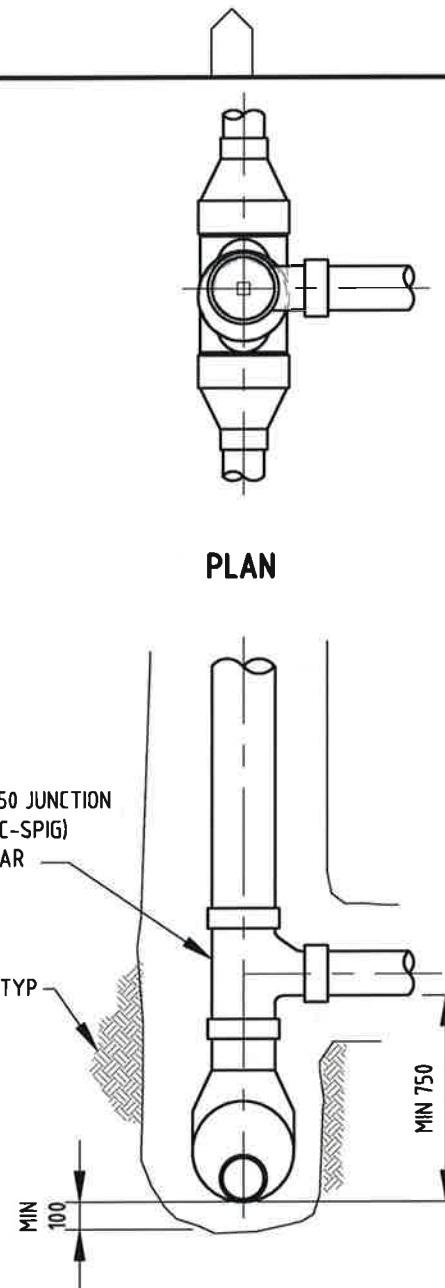
1. REFER 4005-20001-01 TO 4005-20001-03 FOR GENERAL NOTES.
2. THE INTERNAL JUMP UP OPTION SHALL BE PREFERRED METHOD. THE EXTERNAL JUMP UP OPTION IS SUBJECT TO APPROVAL BY SA WATER REPRESENTATIVE.
3. DISCHARGE PIPE TO BE TURNED TO DIRECT SEWAGE IN DIRECTION OF MAIN FLOW.
4. REFER TO 4005-20005-03 FOR MAINTENANCE HOLE TYPICAL PRECAST STRUCTURE ASSEMBLY DETAILS AND INSTALLATION OF THE PIPE THROUGH THE WALL.
5. EXTERNAL JUMP UP: FOR STEEP SEWER GRADIENTS, USE ADDITIONAL BEND(S) TO ENSURE 'JUMP UP' REMAINS VERTICAL.
6. MAXIMUM OF 2 INTERNAL JUMP-UPS PER MAINTENANCE HOLE IS PERMITTED.
7. ALL DIMENSIONS IN MILLIMETRES.

REVISION PANEL					DESIGN PANEL		 This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.	SA WATER STANDARD DRAWINGS		A3	1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	AUTHORISED:		SEWER CONSTRUCTION MANUAL		SHT SIZE	REVISION
								MAINTENANCE HOLE			
								WITH JUMP UP INTERNAL/ EXTERNAL			
								OPTIONS			
1	31/03/16	MS	2016 STANDARDS REVIEW	TG							
					DESIGNED: 03/08/15	AUTHORISED: 31/03/16				TOTAL SHEETS:	
					RJP	T.GALEK				SUPERSEDES: L11, L12	
					DRAWN: 25/09/15	SIGNATURE:				DRAWING NUMBER	
					MS					4005-20005-08	
					REVIEWED: 21/03/16					PREFIX	SHEET
					TG					NUMBER	1

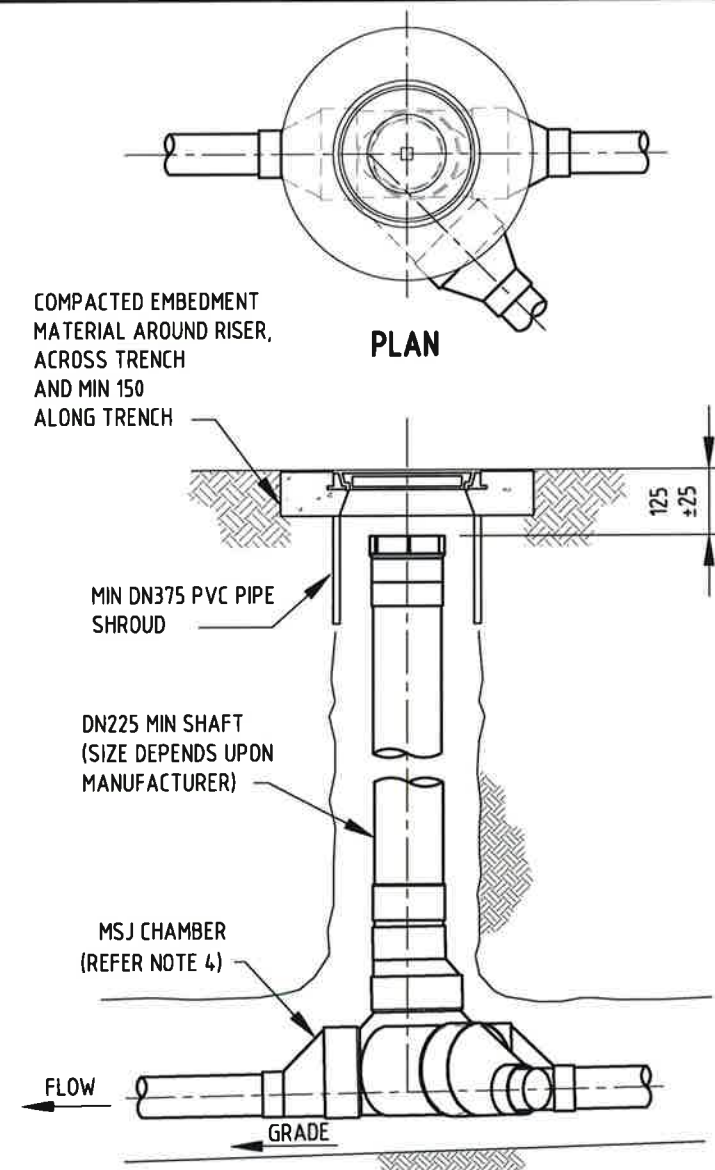




**ELEVATION  
MAINTENANCE SHAFT (MS)**





**END ELEVATION  
PLAIN RISER SHAFT**

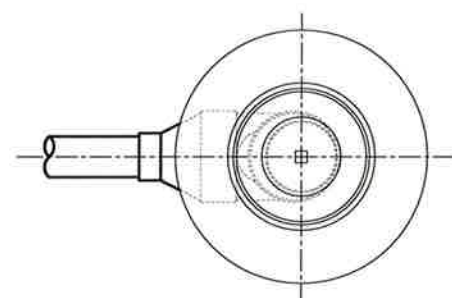


**ELEVATION  
MAINTENANCE SHAFT JUNCTION (MSJ)**

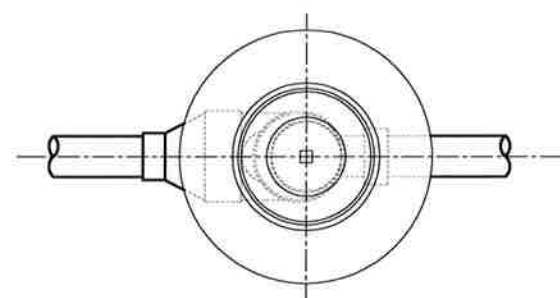
**NOTES:**

1. REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
2. FOR 'DROP JUNCTION' OPTION, MAX 2 PROPERTY CONNECTIONS PERMITTED.
3. ADJUST MS TO PIPE GRADE BY TILTING CHAMBER. MAX DEVIATION FROM VERTICAL OF THE RISER TO BE 1:10 OR A MAXIMUM OF 300 AT SURFACE. USE KICKER BEND IF REQUIRED TO ADJUST RISER TO VERTICAL.
4. MAINTENANCE SHAFT & COMPONENTS (BASE, SHAFT, JUNCTIONS ETC.) SHALL BE OBTAINED FROM ONE MANUFACTURER & SHALL NOT BE MIXED.
5. FOR LID & COVER TYPE REFER APPROVED PRODUCTS GRAVITY AND PRESSURE SEWER SYSTEMS. INSTALLATION SHALL BE AS PER 4005-20005-04.
6. MAINTENANCE SHAFTS SHALL ONLY BE PERMITTED UP TO A MAXIMUM DEPTH TO INVERT OF 5000.
7. ALL DIMENSIONS IN MILLIMETRES.

REVISION PANEL					DESIGN PANEL		<div><div><p>SA Water</p><p>Government of South Australia</p></div><div><p>This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.</p></div></div>	SA WATER STANDARD DRAWINGS SEWER CONSTRUCTION MANUAL MAINTENANCE SHAFT INSTALLATION			A3 SHT SIZE	1 REVISION	
REV	DATE	DRN	DETAILS	APR	CURRENT REV AUTHORISED:	DESIGNED: 03/08/15 RJP		AUTHORISED: 31/03/16 T.GALEK	TOTAL SHEETS:				
					SIGNATURE:	DRAWN: 25/09/15 MS		SIGNATURE: 	SUPERSEDES: 02-0291-01 (L18)				
						REVIEWED: 21/03/16 TG			DRAWING NUMBER				
1	31/03/16	MS	2016 STANDARDS REVIEW	TG					4005-20005-09				
								PREFIX	NUMBER	SHEET			

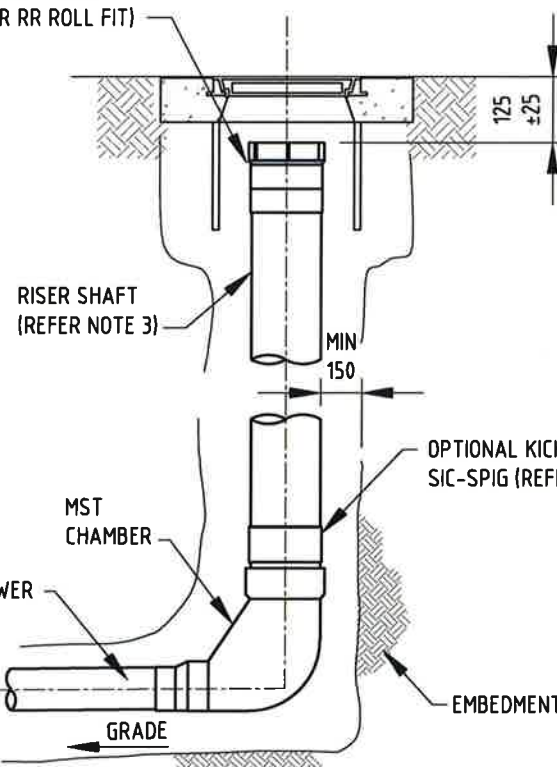


PLAN



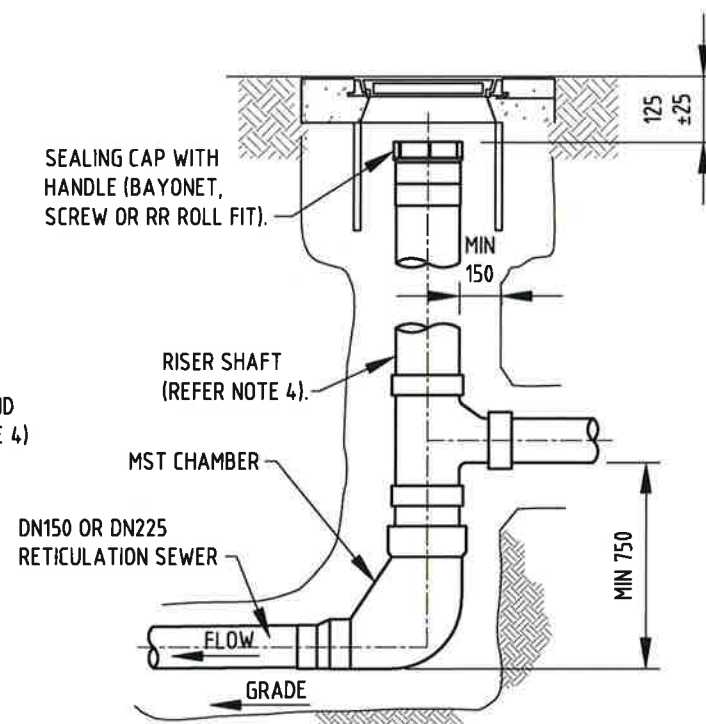
PLAN

SEALING CAP WITH  
HANDLE (BAYONET,  
SCREW OR RR ROLL FIT)



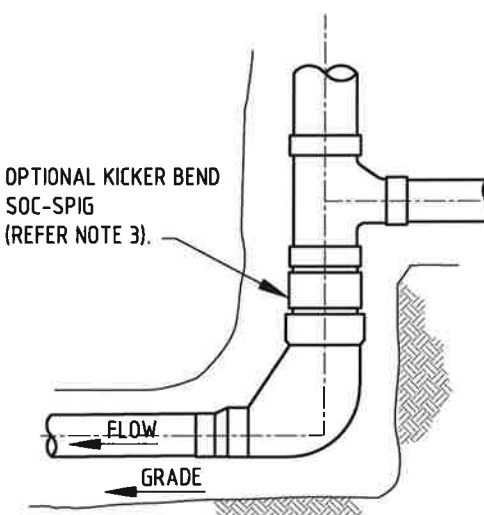
ELEVATION  
TERMINAL END (MST)

SEALING CAP WITH  
HANDLE (BAYONET,  
SCREW OR RR ROLL FIT).



ELEVATION  
TERMINAL END (MST)  
WITH DROP JUNCTION


OPTIONAL KICKER BEND  
SOC-SPIG  
(REFER NOTE 3).



ELEVATION  
TERMINAL END (MST)  
KICKER BEND ALTERNATIVE

**NOTES:**

1. REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
2. FOR 'DROP JUNCTION' OPTION, MAX 2 PROPERTY CONNECTIONS PERMITTED.
3. ADJUST MS TO PIPE GRADE BY TILTING CHAMBER. MAX DEVIATION FROM VERTICAL OF THE RISER TO BE 1:10 OR A MAXIMUM OF 300 AT SURFACE. USE KICKER BEND IF REQUIRED TO ADJUST RISER TO VERTICAL.
4. MAINTENANCE SHAFT & COMPONENTS (BASE, SHAFT, JUNCTIONS ETC.) SHALL BE OBTAINED FROM ONE MANUFACTURER & SHALL NOT BE MIXED.
5. FOR LID & COVER TYPE REFER AUTHORISED ITEMS CATALOGUE. INSTALLATION SHALL BE AS PER 4005-20005-04.
6. MAXIMUM 1 RETICULATION PIPE PERMITTED INTO THE MAINTENANCE SHAFT RISER.
7. MAINTENANCE SHAFTS SHALL ONLY BE PERMITTED UP TO A MAXIMUM DEPTH TO INVERT OF 5000.
8. ALL DIMENSIONS IN MILLIMETRES.

REVISION PANEL					DESIGN PANEL		<div><p>SA Water</p><p>This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.</p></div>	<div>SA WATER STANDARD DRAWINGS SEWER CONSTRUCTION MANUAL MAINTENANCE SHAFT TERMINAL</div>		<div>A3</div> <div>SHT SIZE</div>	<div>1</div> <div>REVISION</div>
REV	DATE	DRN	DETAILS	APR	CURRENT REV	AUTHORISED:				TOTAL SHEETS:	
						RJP				SUPERSEDES: 02-0289-01 (L16)	
						25/09/15				DRAWING NUMBER	
						MS				4005-20005-10	
1	31/03/16	MS	2016 STANDARDS REVIEW	TG		21/03/16	T. Galek	PREFIX	NUMBER	SHEET	
						TG					



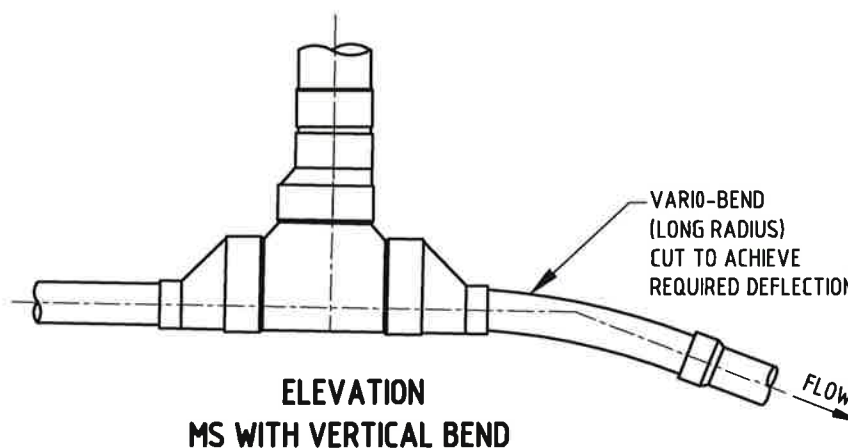
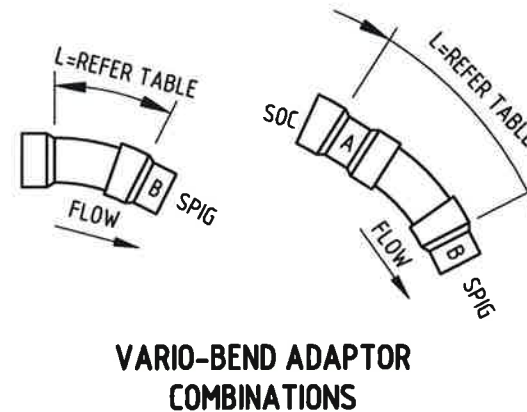
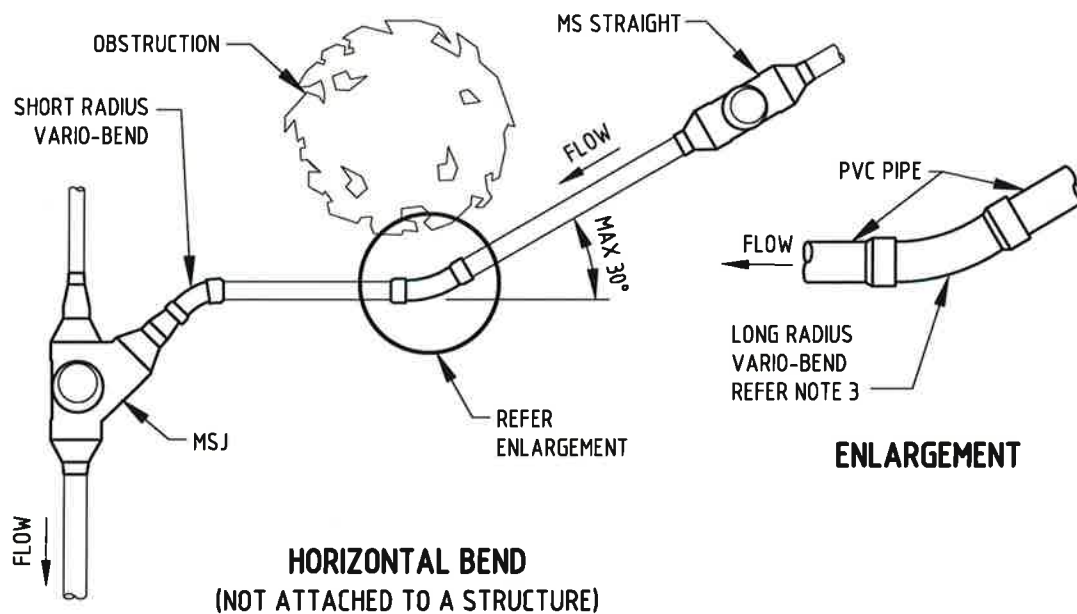
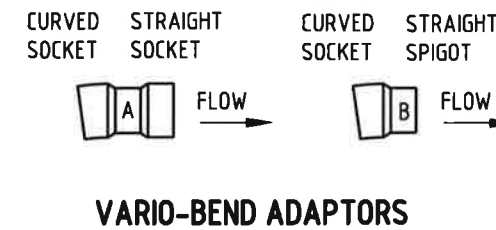
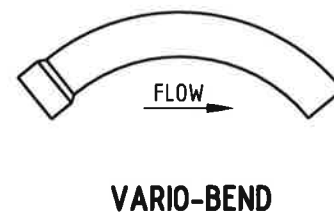
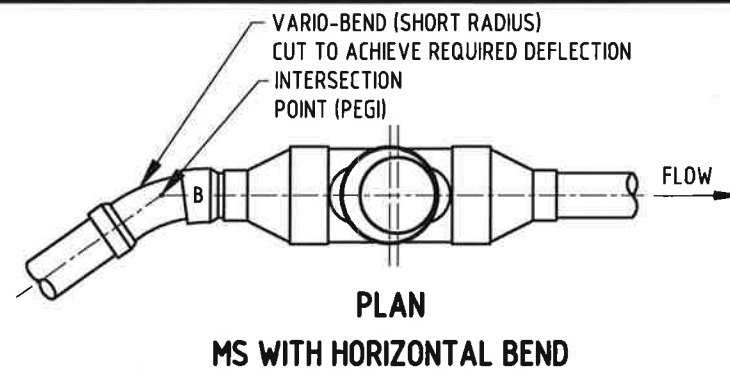


TABLE 1: 'VARIO-BEND' CUTTING DETAILS

DEFLECTION		HORIZONTAL/VERTICAL BEND LONG RADIUS R=3000mm		HORIZONTAL BEND IMMEDIATELY UPSTREAM OF MS SHORT RADIUS R=635mm
		LENGTH (mm)		
DEGREES	%	MEASURED ALONG OUTSIDE CURVED FACE OF 'VARIO-BEND'		
		L=53.8mm PER 1°		L=12.5mm PER 1°
2	3.49	MIN	110	N/A
3	5.24		160	N/A
4	6.99		215	N/A
5	8.74		270	N/A
6	10.51		325	N/A
7	12.27		375	N/A
8	14.05		430	MIN 100
9	15.83		485	110
10	17.63		540	125
11	19.43		590	135
12	21.25		645	150
13	23.08		700	160
14	24.93		755	175
15	26.79		805	185
16	28.67		860	200
17	30.57		915	210
18	32.49		970	225
19	34.43		1020	235
20	36.40		1075	250
21	38.38		1130	260
22	40.40		1185	275
23	42.44		1235	285
24	44.52		1290	300
25	46.63		1345	310
26	48.77		1400	325
27	50.95		1450	335
28	53.17		1505	350
29	55.43		1560	360
30	57.73	MAX	1615	375
31	60.08	-	-	390
32	62.48	-	-	400
33	64.94	-	-	415
34	67.45	-	-	425
35	70.02	-	-	440
36	72.65	-	-	450
37	75.35	-	-	465
38	78.12	-	-	475
39	80.97	-	-	490
40	83.90	-	-	500
41	86.92	-	-	515
42	90.04	-	-	525
43	93.25	-	-	540
44	96.56	-	-	550
45	100.00	-	-	MAX 565

NOTES:

- REFER 4005-20002-01 TO 4005-20002-03 FOR GENERAL NOTES.
- POSSIBLE VARIO-BEND ALTERNATIVES USING DIFFERENT COMBINATIONS OF ADAPTORS:
  - SOCKET/SPIGOT BEND
  - SOCKET/SOCKET BEND
  - SPIGOT/SPIGOT BEND
- BEND CONFIGURATION:
 

PIPES SHALL BE LAID FROM THE DOWNSTREAM END OF THE SYSTEM, WITH THE SOCKET ENDS FACING UPSTREAM.

SHOULD THIS NOT BE POSSIBLE, APPROVAL OF THE SA WATER REPRESENTATIVE SHALL BE SOUGHT FOR AN ALTERNATIVE ARRANGEMENT.
- HORIZONTAL BEND NOT ATTACHED TO A STRUCTURE:
 

LONG RADIUS VARIO-BEND OPTION ILLUSTRATED. THE USE OF MULTIPLE BENDS AND COLD BENDING OF PVC PIPE ARE ALSO PERMITTED. HOWEVER BETWEEN STRUCTURES, THE COMBINED TOTAL OF ALL DEFLECTIONS SHALL NOT EXCEED 30°.

REFER 4005-20002-02 FOR INFORMATION ON COLD BENDING PVC PIPE.
- ALL VERTICAL BENDS SHALL BE LONG RADIUS BENDS.
- COMPOUND BENDS (HORIZONTAL AND VERTICAL BENDS AT THE SAME POINT) SHALL NOT BE USED WITHOUT SPECIFIC APPROVAL FROM THE SA WATER REPRESENTATIVE.

REVISION PANEL					DESIGN PANEL		SA Water		SA WATER STANDARD DRAWINGS		A3		1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	DESIGNED: 03/08/15	AUTHORISED: 31/03/16	This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.	SEWER CONSTRUCTION MANUAL		SHT SIZE		REVISION
						RJP	T.GALEK		MAINTENANCE SHAFT		TOTAL SHEETS:		
						DRAWN: 25/09/15	SIGNATURE:		VARIO BEND OPTIONS		SUPERSEDES: 02-0290-01 (L17)		
						MS			AND CUTTING TABLE		DRAWING NUMBER		
1	31/03/16	MS	2016 STANDARDS REVIEW	TG		REVIEWED: 21/03/16						4005-20005-11	
											PREFIX		SHEET