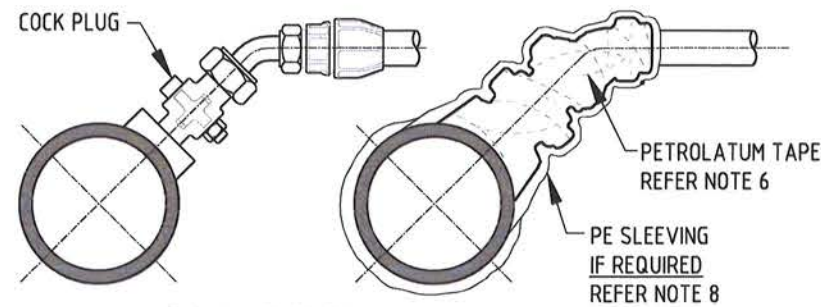
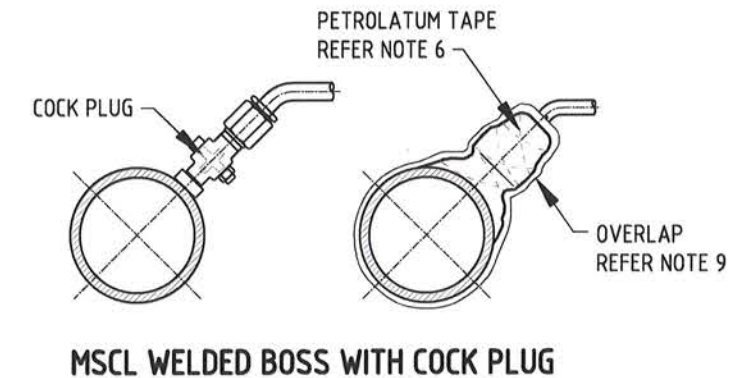


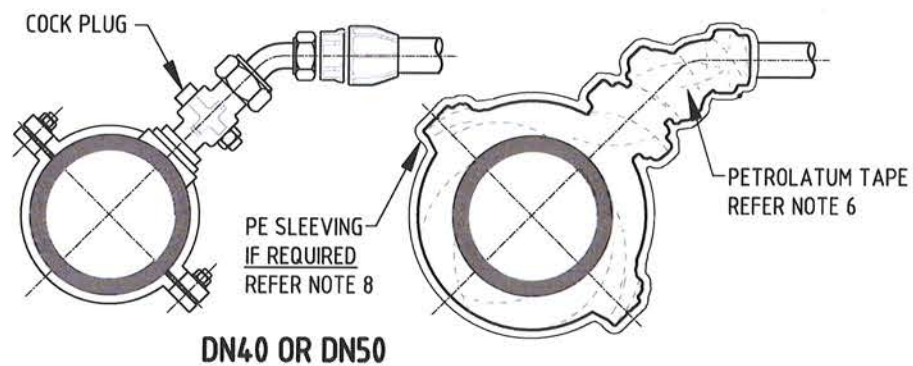
PRETAPPED CONNECTORS



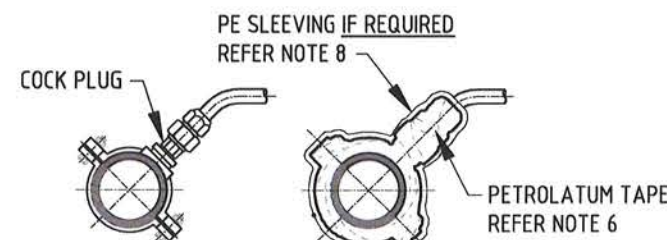
DN40 OR DN50



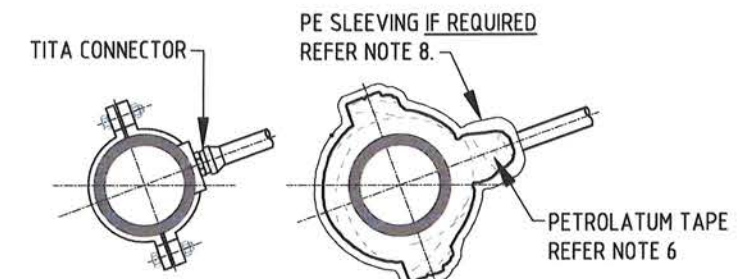
MSCL WELDED BOSS WITH COCK PLUG



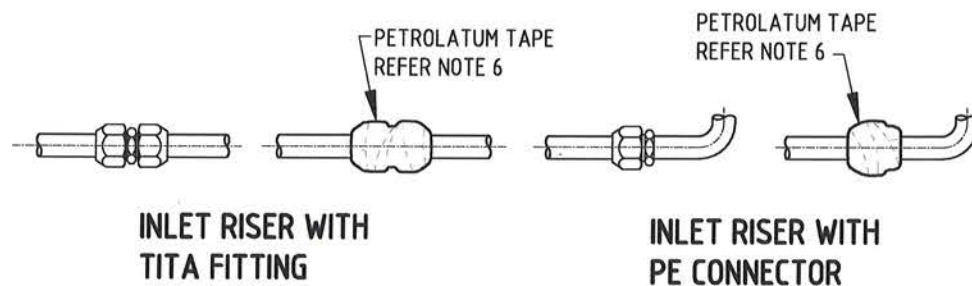
DN40 OR DN50



COCK PLUG INSTALLATION TAPPING SADDLES






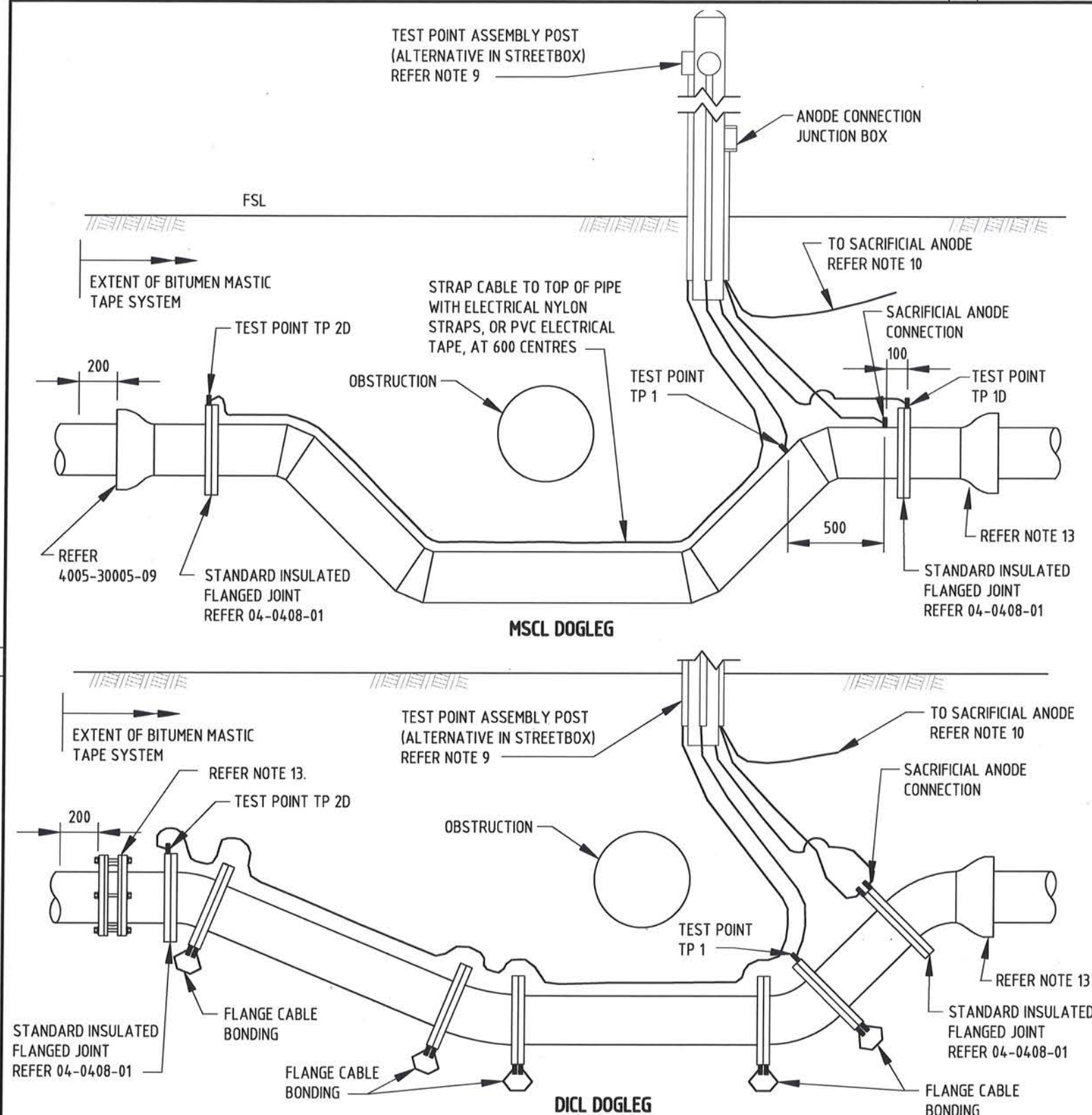
TITA CONNECTOR INSTALLATION



NOTES:


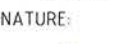
1. REFER 4005-30002-01 AND 4005-30002-02 FOR GENERAL NOTES.
2. ALL BRASS & GUNMETAL FITTINGS SHALL BE PROTECTED IN ACCORDANCE WITH TS 18.
3. FBE & STAINLESS STEEL FITTINGS DO NOT REQUIRE PROTECTIVE WRAPPING UNLESS DAMAGED. REFER NOTE 5 FOR CLARIFICATION OF DAMAGE.
4. THE CONTRACTOR SHALL INSPECT ALL FBE & STAINLESS STEEL FITTINGS PRIOR THE INSTALLATION.
5. IF DAMAGE IS DETECTED PROCEED USING THESE GUIDELINES:
 - EXTERNAL DAMAGE <25 x 25 mm - WRAP THE ITEM IN ACCORDANCE WITH TS 18 AND THIS DRAWING.
 - INTERNAL OR EXTERNAL DAMAGE >25 x 25 mm - REPLACE THE ITEM.
6. THE PROCEDURE FOR WRAPPING ALL METALLIC TAPPING SADDLES AND ALL BRASS FITTINGS SHALL BE:
 - COAT WITH PETROLATUM PRIMER,
 - WRAP WITH 50 mm WIDE PETROLATUM TAPE,
 - IN ACCORDANCE WITH TS 18.
7. POLYETHYLENE SLEEVING AROUND THE PETROLATUM TAPE IS NOT REQUIRED IF PIPE IS PVC, AC OR CICL.
8. WHERE THE PIPE IS DICL, THE CONTINUITY OF THE POLYETHYLENE SLEEVING SHALL BE MAINTAINED BY:
 - CUTTING A PIECE OF POLYETHYLENE SLEEVING SUFFICIENTLY LONG AND WIDE TO PROVIDE MIN 150 OVERLAP (AT EACH END) TO THE SLEEVE PROTECTING THE PIPE.
 - APPLYING THE PETROLATUM TAPE SYSTEM AROUND THE SADDLE OR PRETAPPED CONNECTOR TAPPING AND FITTING.
 - FIT THE PREPARED PIECE OF SLEEVE AROUND THE PIPE AND FITTING AND SECURE BOTH ENDS TO THE PIPE SLEEVE WITH ADHESIVE TAPE.
9. WHERE THE PIPE IS MSCL:
 - PRIOR TO WELDING, REMOVE THE PIPE COATING AROUND THE AREA WHERE BOSS IS TO BE LOCATED,
 - CLEAN THE PIPE COATING FOR THE FULL CIRCUMFERENCE 100 mm WIDE EACH SIDE OF THE BOSS,
 - FOLLOWING WELDING, COAT PIPE, BOSS AND BRASS FITTINGS WITH PETROLATUM PRIMER AND FILL GAPS WITH MASTIC,
 - WRAP PIPE, BOSS, COCK PLUG AND BRASS FITTINGS WITH 50 mm WIDE PETROLATUM TAPE,
 - APPLY OVERWRAP TAPE OVER THE PIPE AND FITTINGS.
10. PETROLATUM PRODUCTS AND METHODS FOR APPLICATION OF THE TAPE SYSTEM SHALL BE IN ACCORDANCE WITH TS 18.

REVISION PANEL					DESIGN PANEL		<div><div></div><div><div>SA WATER STANDARD DRAWINGS</div><div>WATER SUPPLY CONSTRUCTION MANUAL</div><div>CORROSION PROTECTION FOR COPPER CONNECTIONS</div></div></div>		A3	1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	DESIGNED: 28/09/15	AUTHORISED: 31/03/16	<div><div></div><div><div>SOUTH AUSTRALIAN WATER CORPORATION</div><div>and shall not be copied or modified in part or in whole without authorization.</div></div></div>	SHT SIZE	REVISION
					AUTHORISED:	RJP	T.GALEK		TOTAL SHEETS:	
					SIGNATURE:	DRAWN: 16/11/15	SIGNATURE:		SUPERSEDES: H1, H2, H3, H5	
						MS			DRAWING NUMBER	
						REVIEWED: 21/03/16	TG		4005-30010-01	
1	31/03/16	MS	2016 STANDARDS REVIEW	TG				PREFIX	NUMBER	SHEET



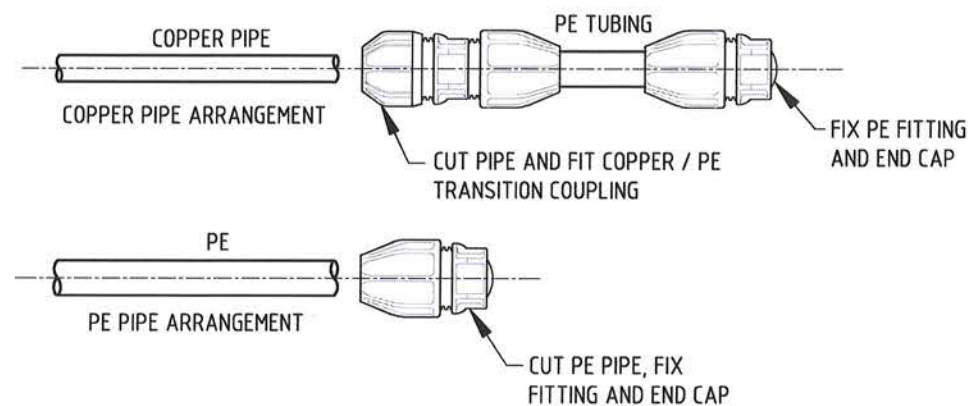
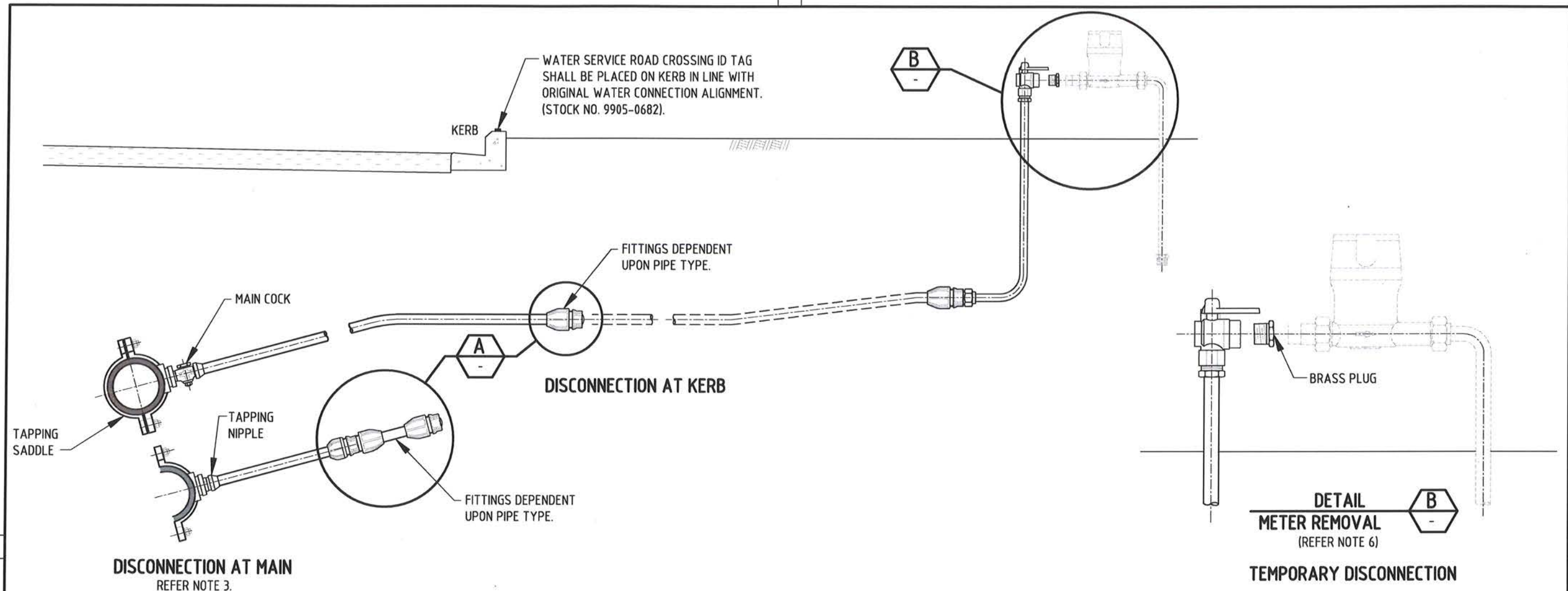
NOTES:

- CATHODIC PROTECTION IS GENERALLY ONLY REQUIRED FOR DOGLEGS LARGER THAN DN200.
FOR MORE SIGNIFICANT LOCATIONS, EG. MAJOR ROAD OR CREEK CROSSINGS, DN100 & DN150 DOGLEGS MAY REQUIRE CATHODIC PROTECTION. REFER NOTE 3.
- THE DOG LEG DESIGN SHALL BE APPROVED BY SA WATER PRIOR TO UNDERTAKING THE CATHODIC PROTECTION DESIGN.
- THE DESIGNER SHALL CONSULT THE SA WATER CATHODIC PROTECTION SPECIALIST FOR CONFIRMATION OF REQUIREMENTS.
- IF THE ADJOINING PIPE IS AC, PVC OR PE, STANDARD INSULATED FLANGED JOINTS AND TEST POINTS ARE NOT REQUIRED.
- SACRIFICIAL CP SYSTEM SHALL BE DESIGNED TO PROVIDE A POTENTIAL MORE NEGATIVE THAN 0.85 V WITH RESPECT TO A COPPER/ COPPER SULPHATE REFERENCE ELECTRODE AND SHALL HAVE A MINIMUM DESIGN LIFE OF 10 YEARS IN ACCORDANCE WITH AS2832.2.
- INSTALL STUDS ON THE PIPELINE FOR TEST POINT CONNECTIONS AND SACRIFICIAL ANODE CONNECTION AT THE LOCATIONS SHOWN ON THE DESIGN DRAWING AND IN ACCORDANCE WITH SA WATER DRG. 75 10.
- WHERE THE PIPE IS:
 - SINTAKOTE MSCL AND THE SINTAKOTE HAS BEEN REMOVED,
 - NON SINTAKOTE MSCL,
 THE PIPE TOGETHER WITH CABLE CONNECTION POINTS AND EXTENSION PIPES AT EACH END SHALL BE PROTECTED BY WRAPPING WITH BITUMEN MASTIC TAPE SYSTEM IN ACCORDANCE WITH SA WATER SPECIFICATION TS 18.
 - FLANGED DCL,
 THE PIPE SHALL NOT BE COVERED BY A THE PROTECTIVE PE SLEEVE. THE PIPE TOGETHER WITH CABLE CONNECTION POINTS AND EXTENSION PIPES AT EACH END SHALL BE PROTECTED BY WRAPPING WITH BITUMEN MASTIC TAPE SYSTEM IN ACCORDANCE WITH TS 18.
- THE CABLES SHALL BE LAID OVER THE BITUMEN MASTIC TAPE SYSTEM.
- THE CONTRACTOR SHALL IDENTIFY THE CATHODIC PROTECTION TEST POINT BY EITHER:
FOR IMPROVED AREAS, IN A CAST IRON STREETBOX, IN ACCORDANCE WITH SA WATER DRG. 75 19.
(REFER 4005-30007-01 FOR STREET BOX INSTALLATION).
OR
FOR UNIMPROVED AREAS, ON A 90 x 90 PAR WOODEN POST, IN ACCORDANCE WITH SA WATER DRG. 75 10
- AT THE ANODE A LENGTH OF DN40 PVC CONDUIT SHALL BE INSTALLED VERTICALLY, STARTING FROM DIRECTLY ABOVE THE ANODE AND FINISHING OPEN ENDED IN A FIBREGLASS GROUND BOX INSTALLED DIRECTLY ABOVE THE ANODE. WHERE THE ANODE IS INSTALLED IN THE ROADWAY A CAST IRON STREETBOX BE USED.
- CABLE FROM THE ANODE TO THE CONNECTION JUNCTION BOX SHALL PASS UNBROKEN VIA THE GROUND BOX OR STREETBOX.
- FOR FLANGE CABLE BONDING DETAILS REFER SA WATER DRG 75-10.
- OPTIONS AVAILABLE FOR FITTINGS FOR CONNECTION TO PIPELINE (FLANGE/ SOCKET/ SPIGOT ENDS). REFER 4005-30005-09 AND APPROVED ITEMS CATALOGUE.
- PRIOR TO CPC, CATHODIC PROTECTION POTENTIAL MEASUREMENTS AT TEST POINTS AND ANODE CURRENTS SHALL BE RECORDED.
- THE CONTRACTOR SHALL PROVIDE THE FOLLOWING AS CONSTRUCTED DOCUMENTATION TO THE SA WATER CATHODIC PROTECTION SPECIALIST:
 - THE CATHODIC PROTECTION POTENTIAL MEASUREMENTS AT TEST POINTS AND THE ANODE CURRENTS RECORDED AFTER COMMISSIONING THE SYSTEM.
 - AN 'AS CONSTRUCTED' DRAWING SHOWING ANODES, TEST POINTS, BONDING AND INSULATED FLANGES INCORPORATING DETAILED LOCATION OF ALL ITEMS.

REVISION PANEL					DESIGN PANEL		 SA WATER STANDARD DRAWINGS WATER SUPPLY CONSTRUCTION MANUAL		A3 SHT SIZE		1 REVISION		
REV	DATE	DRN	DETAILS	APR	CURRENT REV AUTHORISED:	DESIGNED: 25/09/15 RJP	AUTHORISED: 31/03/16 T.GALEK	<p>This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.</p> 	CATHODIC PROTECTION FOR WATER MAINS TYPICAL DETAILS			TOTAL SHEETS:	
						DRAWN: 16/11/15 MS	SIGNATURE: 		SUPERSEDES: H6, H7				
						REVIEWED: 21/03/16 TG			DRAWING NUMBER				
1	31/03/16	MS	2016 STANDARDS REVIEW	TG					4005-30010-02				
									PREFIX	NUMBER	SHEET		

SA Water

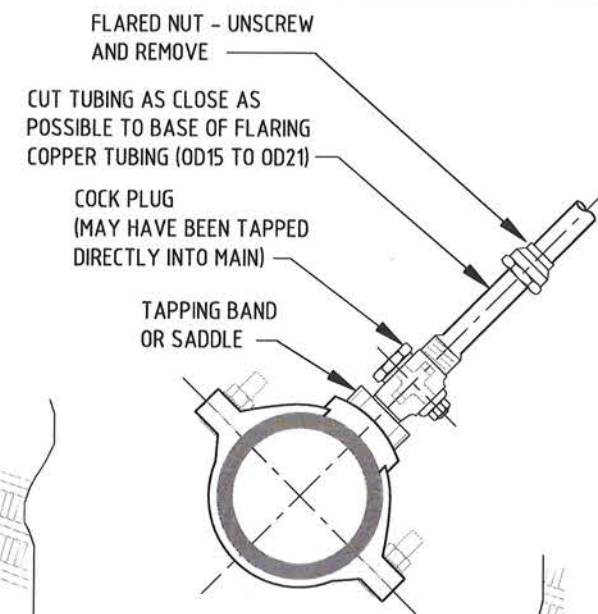
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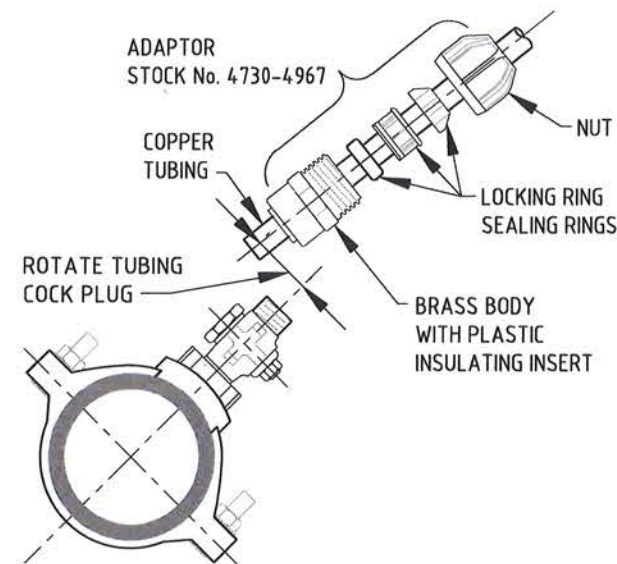
NOTES:

- REFER 4005-30002-01 AND 4005-30002-02 FOR GENERAL NOTES.
- THE **PREFERRED METHOD FOR DISCONNECTION IS DISCONNECTION AT THE MAIN.**
APPROVAL OF THE SA WATER REPRESENTATIVE IS REQUIRED FOR DISCONNECTION AT THE KERB.
- FOR DISCONNECTION AT THE MAIN:
 - IF MAIN COCK INSTALLED:
 - TURN OFF,
 - DISCONNECT INSULATING ADAPTOR/ TAPPING NIPPLE,
 - IF TAPPING NIPPLE INSTALLED:
 - LEAVE SHORT LENGTH OF EXISTING PIPE - APPROX. 300,
 - FIT PE FITTINGS TO ACHIEVE PIPE END,
 - REFER DETAIL A FOR REQUIRED FITTINGS.
- FOR DISCONNECTION BEHIND KERB:
 - FITTINGS DEPENDENT UPON PIPE TYPE,
 - INSTALL AS SHOWN, REFER DETAIL A,
 - FIX ID TAG ON KERB FOR FUTURE CONFIRMATION OF DISCONNECTION LOCATION.
- FOR ALL DISCONNECTIONS, **INLET RISER, METER, OUTLET RISER SHALL BE REMOVED.**
- WHERE TEMPORARY REMOVAL OF METER REQUIRED, FIT HEX DR BRASS PLUG (BSP TAPERED THREAD) AND REMOVE METER AND OUTLET RISER.

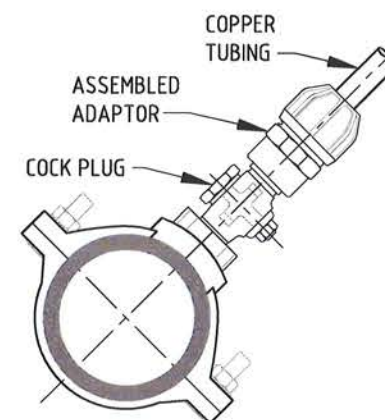
REVISION PANEL					DESIGN PANEL		SA Water Government of South Australia	SA WATER STANDARD DRAWINGS		A3	1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	AUTHORISED:		WATER SUPPLY CONSTRUCTION MANUAL		SHT SIZE	REVISION
						28/09/15	This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.	WATER CONNECTIONS		TOTAL SHEETS:	
						31/03/16		DISCONNECTIONS		SUPERSEDES: L3, L4	
								PERMANENT & TEMPORARY		DRAWING NUMBER	
										4005-30010 -03	
-	31/03/16	MS	2016 STANDARDS REVIEW	TG						PREFIX	SHEET



- STAGE 1**
1. EXPOSE CONNECTION.
 2. IF POSSIBLE TURN COCK PLUG OFF.
 3. UNSCREW FLARED NUT ON COCK PLUG.
 4. CUT TUBING AS CLOSE AS POSSIBLE TO BASE OF FLARE.

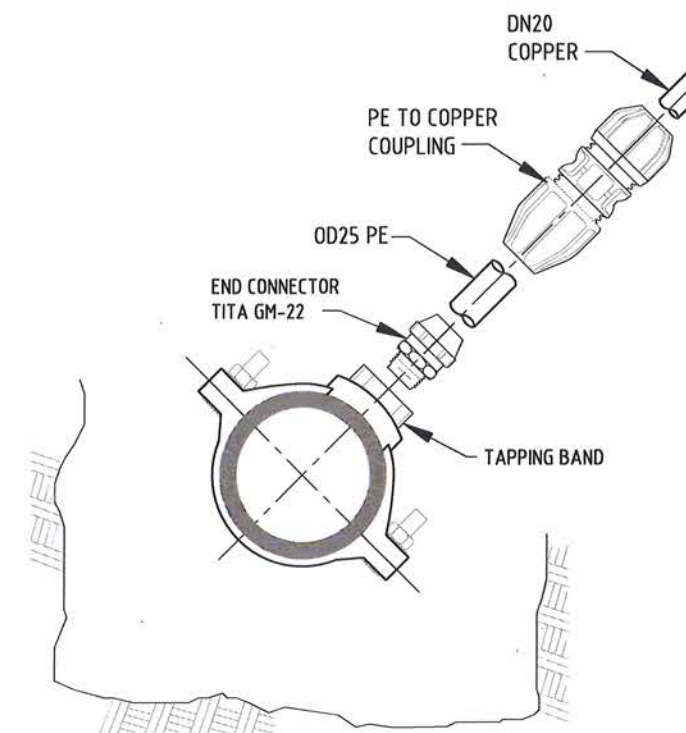


- STAGE 2**
5. ROTATE COPPER TUBING.
 6. REMOVE FLARED NUT AND TUBING FROM FLARE.
 7. THOROUGHLY CLEAN TUBING.
 8. SLIDE DISASSEMBLED ADAPTOR ONTO TUBING.



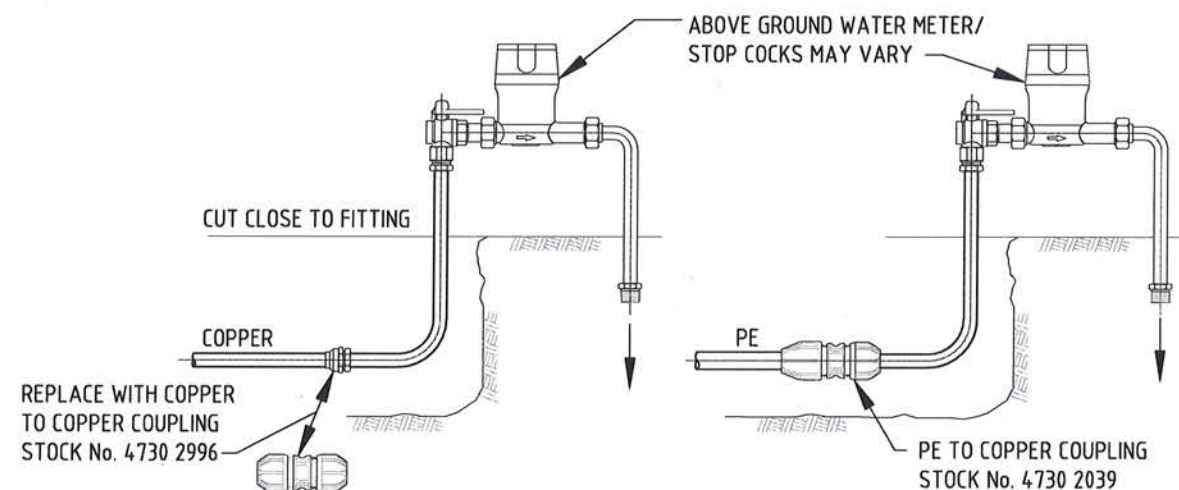
- STAGE 3**
9. RE-ALIGN COPPER TUBING WITH COCK PLUG.
 10. SLIDE BRASS BODY, WITH INSULATING INSERT, DOWN TUBING AND USING LOCTITE THREAD SCREW ONTO COCK PLUG.
 11. SLIDE REMAINING COMPONENTS DOWN TUBE AND SCREW NUT ONTO BRASS BODY.
 12. IF COCK PLUG OFF TURN ON.

WITH MAINCOCK FITTED



NO MAINCOCK FITTED

REPAIR OF DN20 COPPER WATER CONNECTION

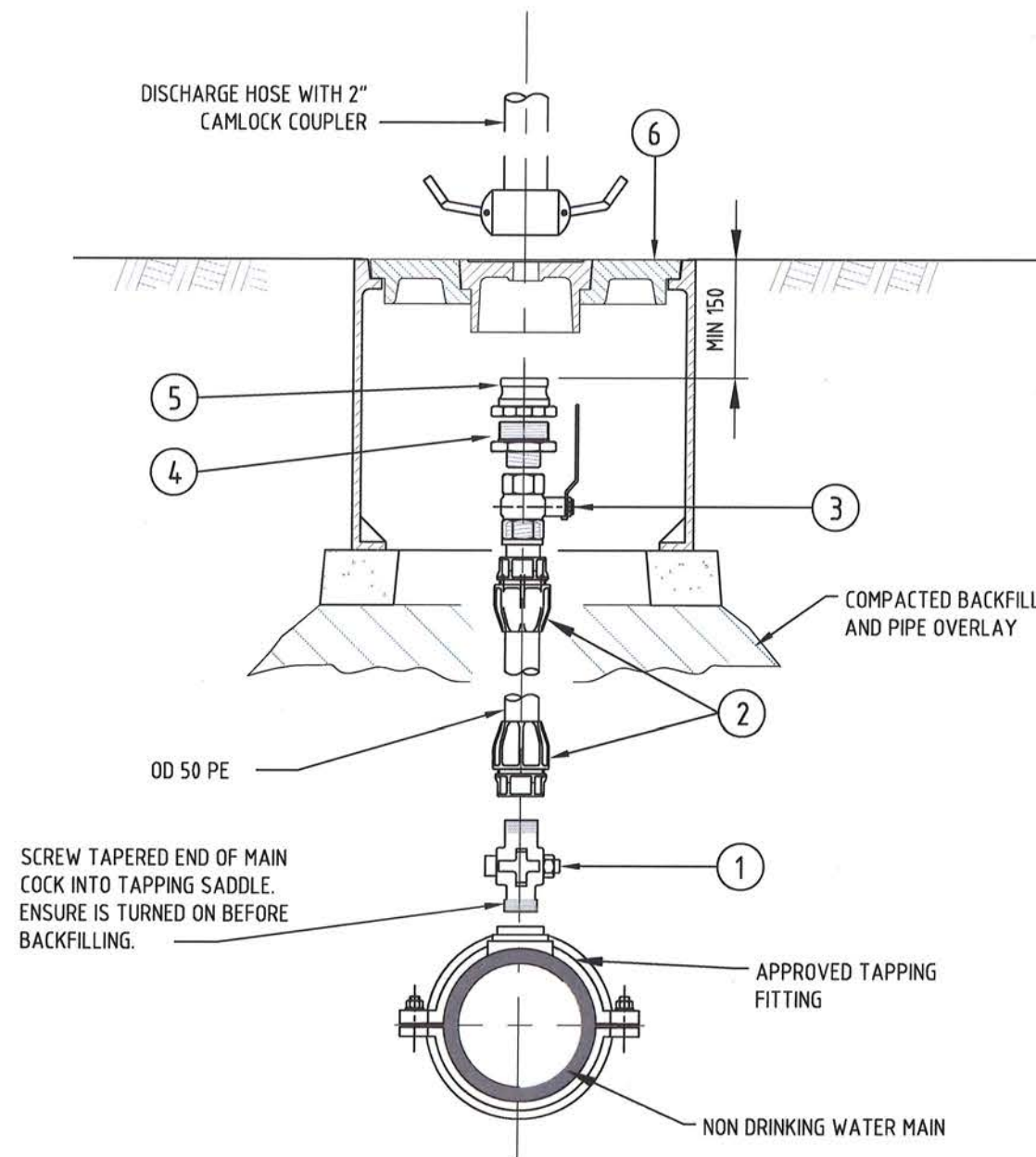


REPAIR OF METER INLET

NOTES:

1. REFER 4005-30002-01 AND 4005-3002-02 FOR GENERAL NOTES.
2. SAFETY NOTE:
SAFETY - ELECTRICAL EARTH: CONNECT JUMPER LEADS UPSTREAM & DOWNSTREAM OF METER FITTING BEFORE REMOVING METER.

REVISION PANEL					DESIGN PANEL		<div></div> <div>This drawing is the property of the SOUTH AUSTRALIAN WATER CORPORATION and shall not be copied or modified in part or in whole without authorization.</div>	SA WATER STANDARD DRAWINGS			A3	1	
REV	DATE	DRN	DETAILS	APR	CURRENT REV AUTHORISED:	DESIGNED: 28/09/15 RJP		AUTHORISED: 31/03/16 T.GALEK	WATER SUPPLY CONSTRUCTION MANUAL			SHT SIZE	REVISION
					SIGNATURE:	DRAWN: 16/11/15 MS		SIGNATURE: 	REPAIR OF			TOTAL SHEETS:	
						REVIEWED: 21/03/16 TG			DN20 COPPER WATER CONNECTIONS			SUPERSEDES: L1, L2	
1	31/03/16	MS	2016 STANDARDS REVIEW	TG							DRAWING NUMBER		
								4005-30010-04	PREFIX	NUMBER	SHEET		



**NON DRINKING WATER MAIN
AIR BLEED ASSEMBLY**

ITEM	DESCRIPTION	REMARKS
1	MAINCOCK (38 mm)	TURNED ON PRIOR TO BACKFILL
2	PE END CONNECTOR (FEMALE)	OD 50 x 1 1/2 "
3	DN 40 BALL VALVE	ZETCO SERIES 1298
4	REDUCING BUSH DR BRASS	2 1/2" BSP X 40mm SPIG - SOC BSP
5	2" CAMLOCK COUPLER (MALE)	
6	CI STREET BOX	

NOTES:

1. REFER 4005-30002-01 AND 4005-30002-02 FOR GENERAL NOTES.
2. REFER 4005-30005-11 FOR OD63 WATER MAIN.
3. REFER 4005-30006-05 FOR (TYPICAL) DN40 WATER CONNECTION DETAIL.
4. PIPE EMBEDMENT & TRENCH REINSTATEMENT SHALL BE IN ACCORDANCE WITH WSCM SECTION 3.
5. REFER WSCM SECTION 7 FOR STREET BOX INSTALLATION DETAILS.
6. THE INSTALLATION SHALL BE PERFORMED TO THE SATISFACTION OF THE SA WATER REPRESENTATIVE.

REVISION PANEL					DESIGN PANEL			SA WATER STANDARD DRAWINGS			A3	1
REV	DATE	DRN	DETAILS	APR	CURRENT REV	DESIGNED:	AUTHORISED:	WATER SUPPLY CONSTRUCTION MANUAL			SHT SIZE	REVISION
					AUTHORISED:	RP 25/11/16	16/12/16	NON DRINKING WATER SYSTEM			TOTAL SHEETS: 1	
					SIGNATURE:	RP 25/11/16	T. GALEK	RETRO FITTING OF AIR BLEED ASSEMBLY			SUPERSEDES: K5	
						REVIEWED:	16/12/16	DRAWING NUMBER			4005-30010	
1	25/11/16	RP	ISSUED			TG		PREFIX NUMBER SHEET			-06	



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